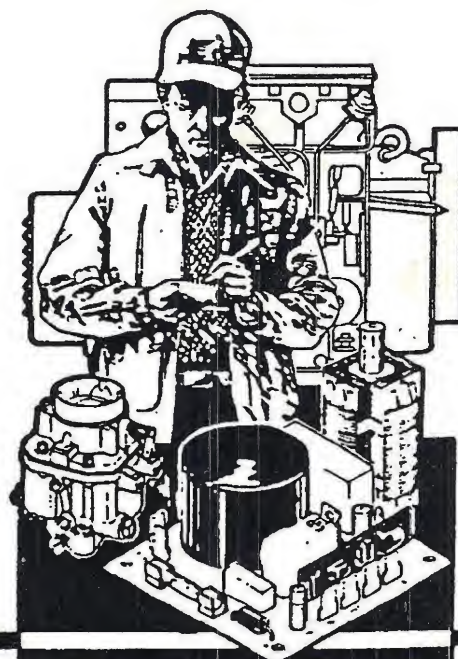

Onan

Parts Manual

CCK GenSet



RV Electric Generating Set

927-0220

4-89 (SPEC A-U)

Replaces 8-81 (SPEC A-U)

Printed in U.S.A.

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Introduction

This catalog applies to the standard Recreational Vehicle Generator Sets as listed below. Parts are arranged in groups of related items. Each illustrated part is identified by a reference number corresponding to the same reference number in the parts list for that group. Parts illustrations are typical. Using the Model and Spec No. from the nameplate, select the Parts Key No. (1, 2, etc. in the last column) that applies to your set Model and Spec No. This Parts Key No. represents parts that differ between models. Unless otherwise mentioned in the description, parts are interchangeable between models. Right and left sides are determined by facing the blower end (front) of the engine.

Generator Set Data Table

MODEL AND SPEC \$	TYPE	ELECTRICAL DATA					PARTS KEY NO.
		WATTS	VOLTS	HERTZ	WIRE	PHASE	
3.5CCK-53CR/*	Remote	3500	120/240	50	4**	1	1
4.0CCK-1R/*	Remote	4000	120	60	2	1	1
4.0CCK-3R/*	Remote	4000	120/240	60	3	1	
4.0CCK-3CR/*	Remote	4000	120/240	60	4**	1	
5.0CCK-1R/*	Remote	5000	120	60	2	1	2
5.0CCK-3R/*	Remote	5000	120/240	60	3	1	
5.0CCK-3CR/*	Remote	5000	120/240	60	4**	1	

* - The Specification Letter advances (A to B, B to C, etc.) with manufacturing changes.

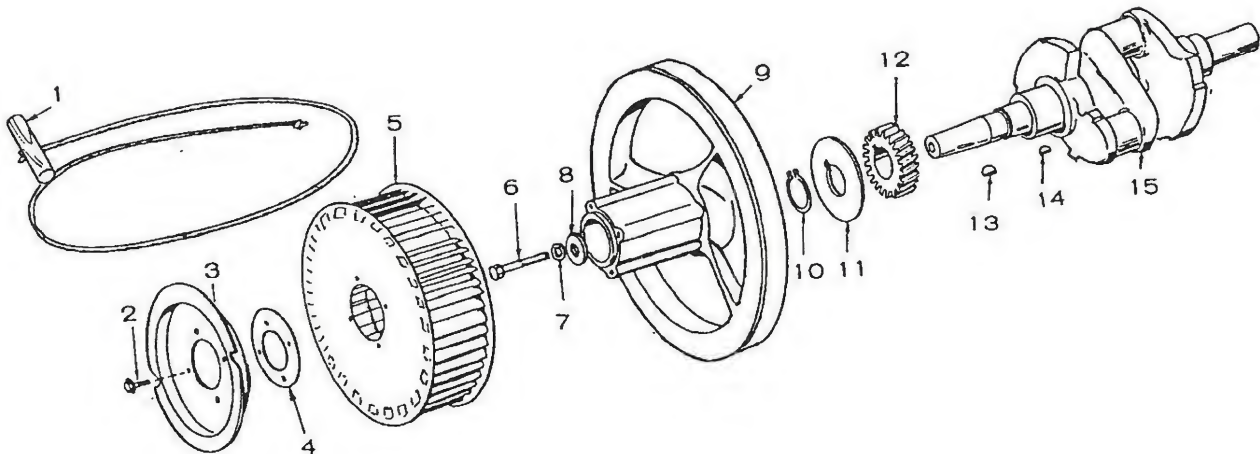
** - Set is reconnectible for 120 volt, 2 wire; 240 volt, 2 wire or 120/240 volt, 3 wire service.

NOTE: The letter R in MODEL and SPEC denotes electric start with start-stop at both the set and the remote control.

NOTICE!

Items referenced as **OPTIONAL** indicate part is factory installed and may not be applicable to all models. For field conversions additional parts are usually required.

Crankshaft and Flywheel

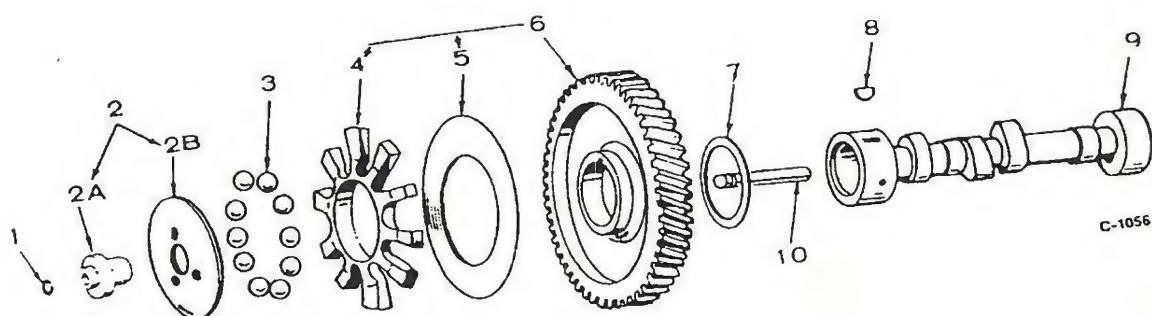


REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	192-0083	1	Rope, Manual Starting
2	821-0018	4	Screw, Self-Locking - Hex Washer Head (1/4-20 x 5/8")
	821-0010	4	Screw, Self-Locking - Hex Washer Head (1/4-20 x 1/2")
3	192-0272	1	Used with Rope Sheave
4	134-0911	1	Sheave, Rope (Early Models)
5	134-0565	1	Plate, Blower Wheel - Spec A through M
6	104-0170	1	Wheel, Blower
7	850-0055	1	Screw, Wheel Mounting (Special)
8	526-0017	1	Washer, Lock (7/16")
		1	Washer, Flat (15/32" ID x 1-1/4" OD x 1/4" Thk)

REF NO.	PART NO.	QTY USED	PART DESCRIPTION
9	104-0499	1	Flywheel
10	518-0014	1	Lock, Crankshaft Gear Washer
11	104-0043	1	Washer, Crankshaft Gear Retainer
12	104-0032	1	Gear, Crankshaft
13	515-0227	1	Kit, Key
14	515-0001	1	*Key, Woodruff
15			Crankshaft (Includes Parts Marked *)
	104-1323	1	Spec A Through I
	104-1323	1	Spec U Sets Prior to Serial #H760159789
	104-1346	1	Spec U Sets Begin Serial #H760159789

* - Parts Included in 104-1346, 104-1313 Crankshaft Kits.

Camshaft

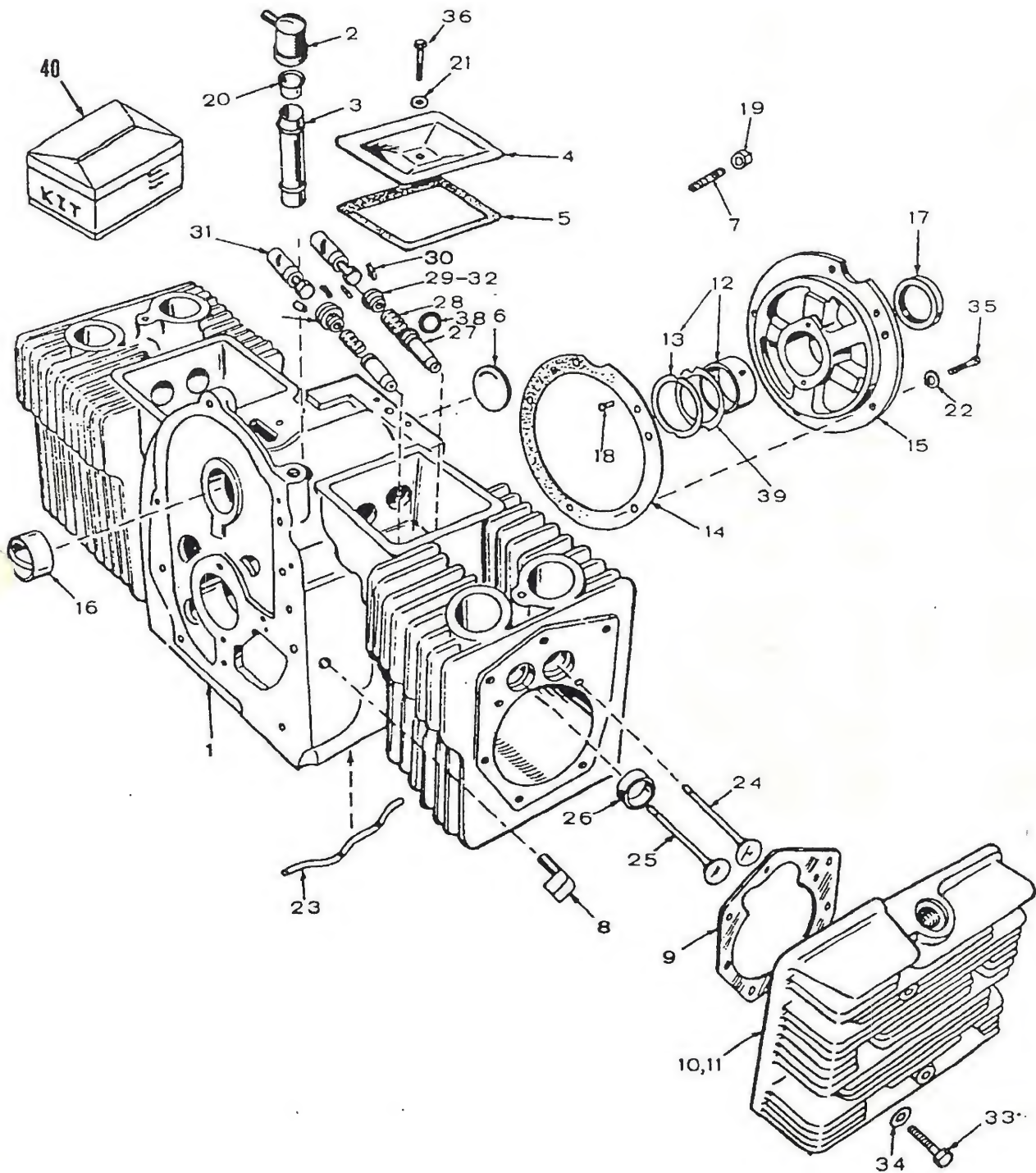


REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	150-0078	1	Ring, Retaining
2	150-1695	1	Kit, Governor Cup (Includes Parts Marked *)
2A	150-1519	1	*Hub, Governor Cup
2B	150-1520	1	*Cup, Governor
3	510-0015	10	Ball, Governor
4	150-1257	1	Spacer, Governor Flyball
5	150-0077	1	Plate, Governor Flyball

REF NO.	PART NO.	QTY USED	PART DESCRIPTION
6	105-0332	1	Gear, Camshaft (Includes Spacer and Plate)
7	105-0541	1	Washer, Thrust
8	515-0001	1	Key, Camshaft Gear Mounting
9	105-0140	1	Camshaft - Key 1 and 2 (Includes Center Pin)
10	150-0075	1	Pin, Camshaft Center

* - Parts Included in 150-1695 Governor Cup Kit.

Cylinder Block

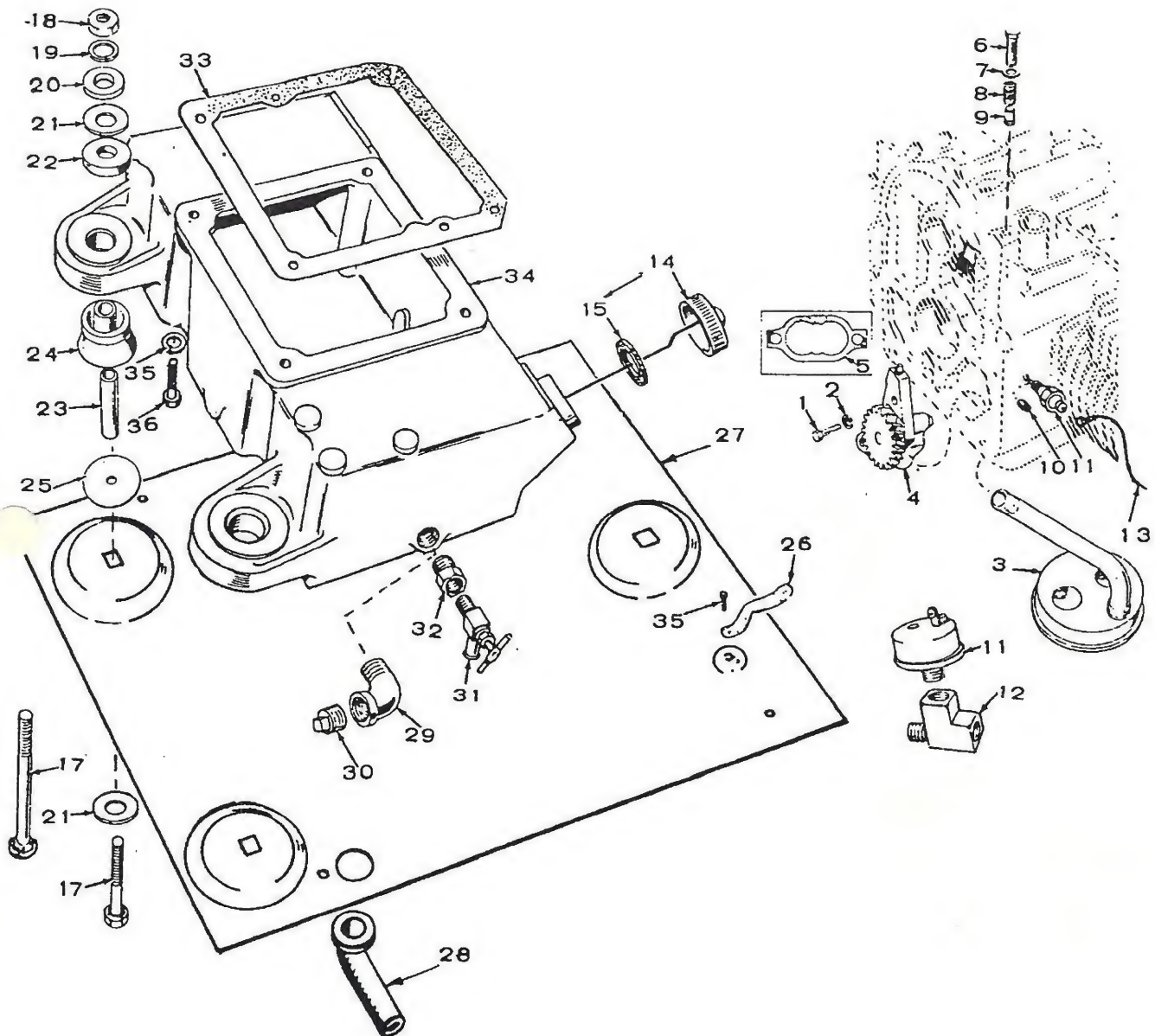


Cylinder Block

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	110-0915	1	Block Assembly, Cylinder (Includes Parts Marked *)	26			*Insert, Exhaust Valve Seat - Chrome Cobalt Alloy
2		1	Cap, Breather (See Air Cleaner Group)	110-0872	2		Standard
3	123-0129	1	Tube, Breather (Includes Steel Baffles)	110-0872-02	2		.002" Oversize
4	110-0666	2	Cover, Valve Compartment	110-0872-05	2		.005" Oversize
5	110-0667	2	Gasket, Valve Cover	110-0872-10	2		.010" Oversize
6	517-0048	1	*Plug, Camshaft Expansion	110-0872-25	2		.025" Oversize
7	520-0114	5	*Stud, Rear Bearing Plate Mounting	27	110-0902	4	*Guide, Valve
8	502-0020	1	Elbow, Street - Oil Line	28	110-0539	4	Spring, Valve
9	110-0892	2	Gasket, Cylinder Head	29	110-0893	2	Washer, Valve Spring Retainer - Intake - Prior to Serial #355651, During Spec R
10	110-0890	1	Head, Cylinder - Right - #2 Cylinder	30	110-0639	8	Lock, Valve and Spring Retainer
11	110-0891	1	Head, Cylinder - Left - #1 Cylinder	31	115-0006	4	Tappet, Valve Standard
12			*Bearing, Crankshaft (Front or Rear)	115-0006-05	4		.005" Oversize
	101-0450	2	* Standard	32	110-0904	2	Rotocap Exhaust Valve
	101-0450-02	2	.002" Undersize	110-0904	2		Intake Valve - Begin Serial #355651, During Spec R
	101-0450-10	2	.010" Undersize	33			Screw, Cap - Hex Head (Hardened)
	101-0450-20	2	.020" Undersize	110-0879	8		Cylinder Head - Special
	101-0450-30	2	.030" Undersize	114-0022	10		Cylinder Head - Special
13	104-0575	2	*Washer, Crankshaft Bearing Thrust	34	526-0122	18	Washer, Flat (11/32" ID x 23/32" OD x 0.1345" Thk)
14	101-0115	1	Gasket Kit, Bearing Plate (Kit #168-0103)	35	800-0512	5	*Screw, Cap - Hex Head - Special, Begin Spec R (Grade 8)
15	101-0316	1	*Plate, Bearing (Excludes Bearing)	36	800-0012	2	Screw, Cap - Hex Head (1/4-20 x 2-1/4")
16	101-0367	2	*Bearing, Camshaft Front or Rear (Precision Note: Units with Hi-Lift Cam Use 101-4056)	38	110-3136	2	*Gasket, Intake Valve Guide (To stop oil seepage)
17	509-0041	1	Seal, Bearing Plate	39	104-0776	1	Shim, Crankshaft Thrust Bearing
18	516-0072	4	*Pin, Main Bearing Stop	40	123-1600	1	Kit, Breather King (Optional) (Includes Breather Hose Insulation, Breather Insulator, Governor Control Rod, Cable Ties and Instruction Sheet)
19	110-0445	5	*Nut, Bearing Plate Stud				
20	123-0104	1	Valve, Breather Tube				
21	526-0063	2	Washer, Flat - Copper (17/64 ID x 17/16 OD x 1/32" Thk)				
22	850-0045	5	*Washer, Lock (5/16") - Rear Bearing Plate				
23	120-0386	1	*Tube, Crankcase Oil				
24	110-0881	2	Valve, Intake (Steel)				
25	110-0880	2	Valve, Exhaust - Chrome Cobalt Alloy				

* - Parts Included in 110-0915 Block Assembly.

Oil System and Mounting Plate



Oil System and Mounting Plate

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	800-0007	2	Screw, Cap - Hex Head (1/4-20 x 1")	24			Cushion, Vibration
2	850-0040	2	Washer, Lock - Spring (1/4")	402-0283	2	#†	Engine End
3	120-0400	1	Cup, Oil Pump Intake	402-0284	1	*	Generator End
4	120-0491	1	Pump, Oil (Internal Parts Not Sold Separately)	402-0283	2	§	Begin Spec U
5	120-0161	1	Gasket Kit - Oil Pump	402-0284	2	†	Serial #355652 During Spec R through Spec T
6	801-0048	1	Screw, Cap - Hex Head (3/8-24 x 3/4")				Spec A through Serial #355651 During Spec R
7	526-0066	1	Washer, Flat - Copper (25/64" ID x 9/16" OD x 1/16" Thk)	25	526-0195	4	#Washer, Flat (29/64" ID x 3-1/4" OD x 1/8" Thk) - Specs A through T
8	120-0140	1	Spring, Oil Bypass Valve	26	337-0122	1	Strap, Ground
9	120-0398	1	Valve, Oil Bypass	27			Plate, Mounting
10	505-0057	1	Plug, Pipe - 1/8 NPT	403-1258	1		Begin Spec U
11			Switch, Low Oil Pressure - Optional	403-0986	1		Specs R through T - Optional
	309-0010	1	Used Prior to Serial #355651 During Spec R	403-0933	1		Specs A through Q - Optional
	309-0237	1	Used Starting with Serial #355651 During Spec R	28	122-0345	1	Hose, Oil Drain - Optional
12	502-0058	1	Tee, Pipe - 1/8 NPT - Optional	29	505-0050	1	Elbow, Pipe - Street - Spec A through Serial #355651 during Spec R
13			Lead, Electrical - Optional (Used with LOPKO Switch)	30	505-0056	1	Plug, Pipe - Spec A through Serial #355651 during Spec R
	336-2139	1	Spec A Through T	31	504-0092	1	Valve, Oil Drain - Begin Serial #355652 during Spec R
	336-2379	1	Begin Spec U	32	505-0019	1	Bushing, Pipe - Begin Serial #355652 during Spec R
14	123-0489	1	Cap and Indicator, Oil Fill	33	102-0158	1	Gasket, Oil Base
15	123-0191	1	Gasket, Oil Fill Cap	34	102-0579	1	Base, Oil
17			Bolt, Carriage (7/16-14 x 3-1/2")	35	850-0050	4	Washer, Lock - Spring (3/8")
	816-0206	3	* Begin Spec U	36	102-0455	4	Screw, Cap - Hex Head - Spec R
	816-0206	4	§† Specs A through T - Optional				Mounting Cushion Package
17A	800-0082	4	# Screw, Cap - Hex Head (7/16-14 x 3-3/4")	402-0435	1		Begin Spec U (Includes Parts Marked *)
			Specs A through T	402-0373	1		Serial #355652 During Spec R through Spec T with Mounting Plate - Optional (Includes Parts Marked †)
18			Nut, Hex (7/16-14)				Spec A through Serial #355651 During Spec R with Mounting Plate - Optional (Includes Parts Marked §)
	862-0004	3	* Begin Spec U				Hardware Package, Mounting Spec A through T - Excludes Cushions (Includes Parts Marked #)
	862-0004	4	#§† Specs A through T				
19			Washer, Lock - Spring (7/16")	402-0372	1		
	850-0055	3	* Begin Spec U				
	850-0055	4	#§† Specs A through T				
20			Washer, Flat (29/64" ID x 1-1/2" OD x 1/8" Thk)	402-0364	1		
	526-0014	3	* Begin Spec U				
	526-0014	4	#§† Specs A through T				
21			Washer, Flat (5/8" ID x 1-1/2" OD x 1/16" Thk)				
	526-0198	6	* Begin Spec U				
	526-0198	8	#† Specs A through T				
22			Snubber, Rubber				
	402-0282	3	* Begin Spec U				
	402-0282	4	#§† Specs A through T				
23			Bushing, Sleeve				
	402-0290	3	* Begin Spec U				
	402-0290	4	#§† Specs A through T				

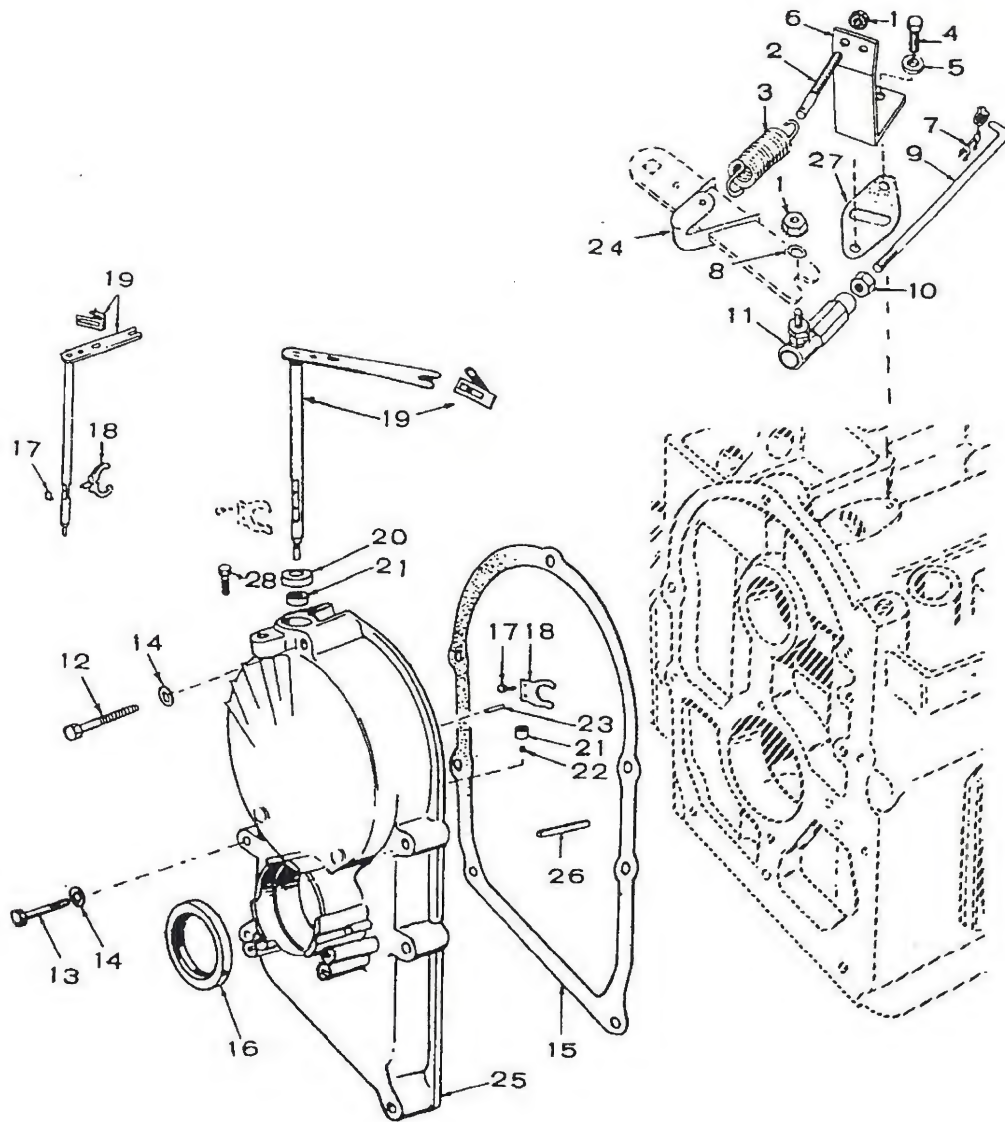
* - Parts Included in 402-0435 Mounting Cushion Package.

§ - Parts Included in 402-0372 Mounting Cushion Package.

† - Parts Included in 402-0373 Mounting Cushion Package.

- Parts Included in 402-0364 Mounting Cushion Package.

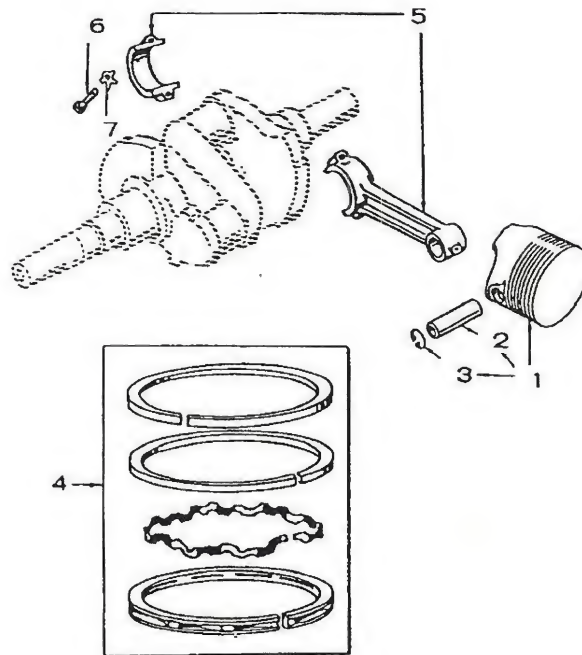
Gearcase and Governor



Gearcase and Governor

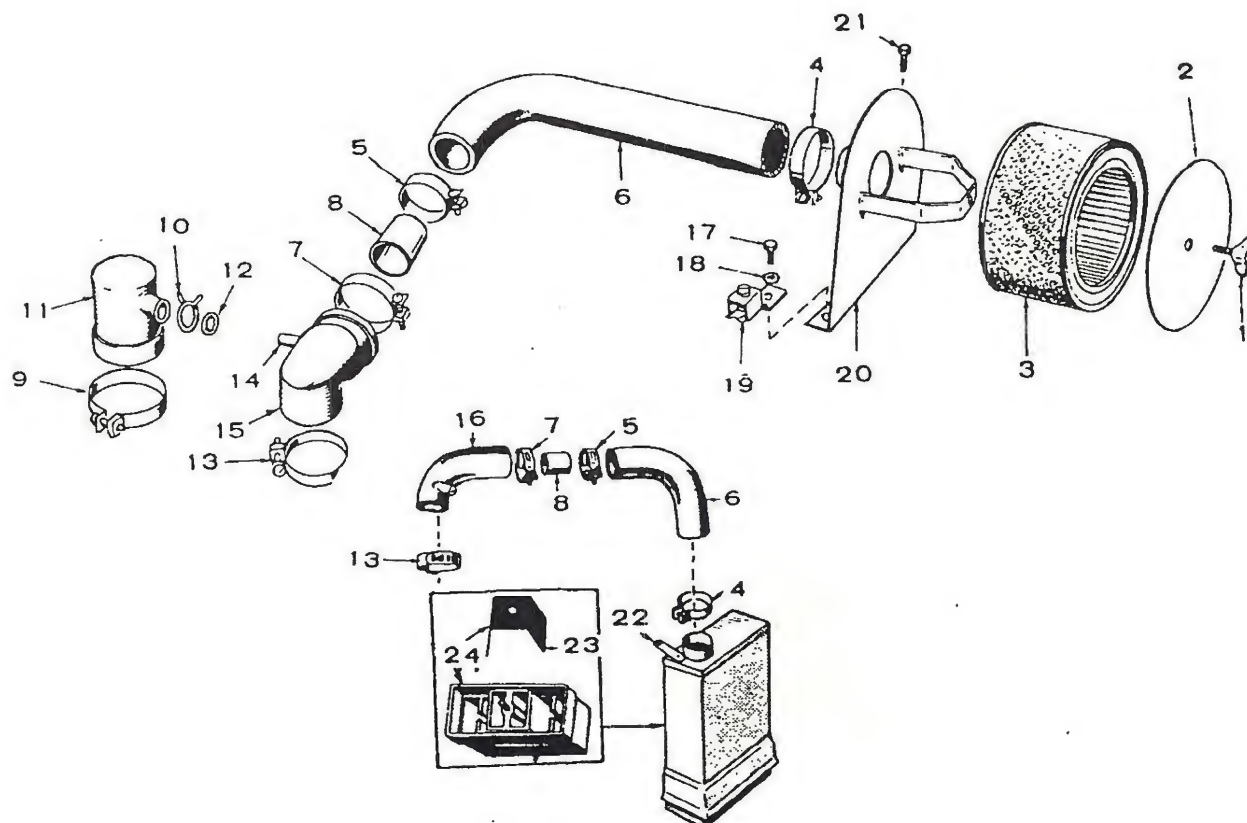
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	870-0131	2	Nut, Self-Locking, Hex (1/4-20)	19			Shaft and Arm Assembly, Governor (Includes Adjusting Clip)
2	150-0096	1	Stud, Governor Speed Adjusting	150-0710	1	*	Spec A through M
3	150-0098	1	Spring - Governor	150-1286	1	*	Spec N through T
4	800-0004	2	Screw, Cap - Hex Head (1/4-20 x 5/8")	150-1564	1	*	Begin Spec U
5	526-0063	2	Washer, Flat - Copper (17/64" ID x 7/16" OD x 1/32" Thk)	20 509-0008	1	*	Seal, Oil - Governor Shaft Bearing, Needle
6	150-1577	1	Bracket, Governor	21 510-0013	1	*	Upper - Governor Shaft
7	518-0006	1	Clip, Retaining - Rod End	510-0008	1	*	Lower - Spec A through T
8	526-0196	1	Washer, Flat - Aluminum (7/32" ID x 7/16" OD x 1/8" Thk)	510-0013	1	*	Lower - Begin Spec U
9	150-0629	1	Rod, Link - Governor Arm to Carburetor	22 510-0014	1	*	Bearing, Ball
10	870-0053	1	Nut, Hex (#10-32)	23 516-0130	1	*	Pin, Straight, Headless
11	150-0639	1	Ball, Joint	24 150-0678	1	*	Clip, Adjusting - Governor Gearcase Assembly (Includes Parts Marked *)
12	800-0034	1	Screw, Cap - Hex Head (5/16-18 x 2-1/4")	25 103-0641	1	\$	Spec A through M
13	800-0032	4	Screw, Cap - Hex Head (5/16-18 x 1-3/4")	103-0357	1	\$	Spec N through T
14	850-0045	5	Washer, Lock - Spring (5/16")	103-0667	1	\$	Begin Spec U
15	103-0011	1	Gasket, Gearcase	26 516-0141	2		Pin, Straight, Headless - Governor Alignment
16	509-0040	1	*Seal, Oil - Crankshaft, Front Yoke Fasteners	27 149-0003	1		Gasket - Fuel Pump Hole Cover
17	518-0129	1	* Ring, Retaining - Spec A through M	28 815-0261	1	*	Screw, Self Tapping - Hex Head (1/4-20 x 1/2" Lg)
	815-0046	2	* Screw, Machine - Pan Head, Cross-Recessed (#8-32 x 3/8") Begin Spec N	* - Included in Gearcase Assembly, as applicable to respective Spec usage. § - Furnish Model, Specification and Serial Numbers from Onan Nameplate when ordering these parts.			
18	150-0620	1	Yoke, Governor Shaft				
	150-1187	1	* Spec A through M				
			* Begin Spec N				

Piston and Rod



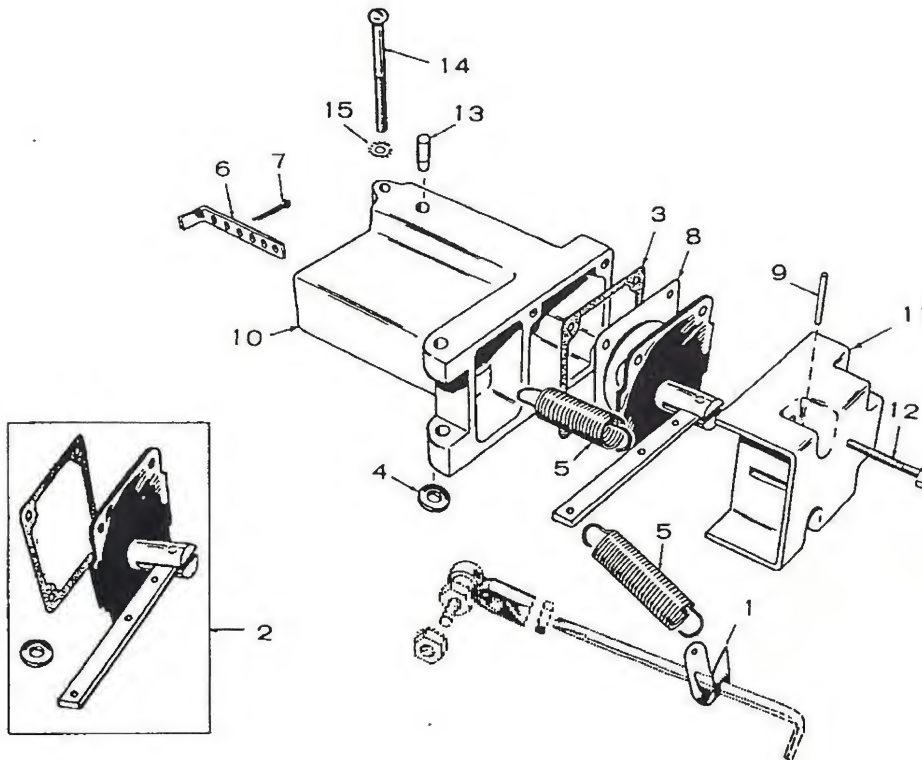
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Piston (Includes Pin and Retaining Rings)	5			Rod, Connecting (Includes Screw and Lock)
	112-0179	2	Standard		114-0098	2	Standard
	112-0179-05	2	.005" Oversize		114-0098-10	2	.010" Undersize
	112-0179-10	2	.010" Oversize		114-0098-20	2	.020" Undersize
	112-0179-20	2	.020" Oversize		114-0098-30	2	.030" Undersize
	112-0179-30	2	.030" Oversize	6	800-0548	4	Screw, Connecting Rod Cap - Special
	112-0179-40	2	.040" Oversize	7	114-0059	4	Washer, Connecting Rod - Cap Screw Lock
2	112-0069	2	Pin, Piston				
3	112-0003	4	Ring, Retaining				
4			Ring Set, Piston				
	113-0152	2	Standard				
	113-0152-05	2	.005" Oversize				
	113-0152-10	2	.010" Oversize				
	113-0152-20	2	.020" Oversize				
	113-0152-30	2	.030" Oversize				
	113-0152-40	2	.040" Oversize				

Air Cleaner



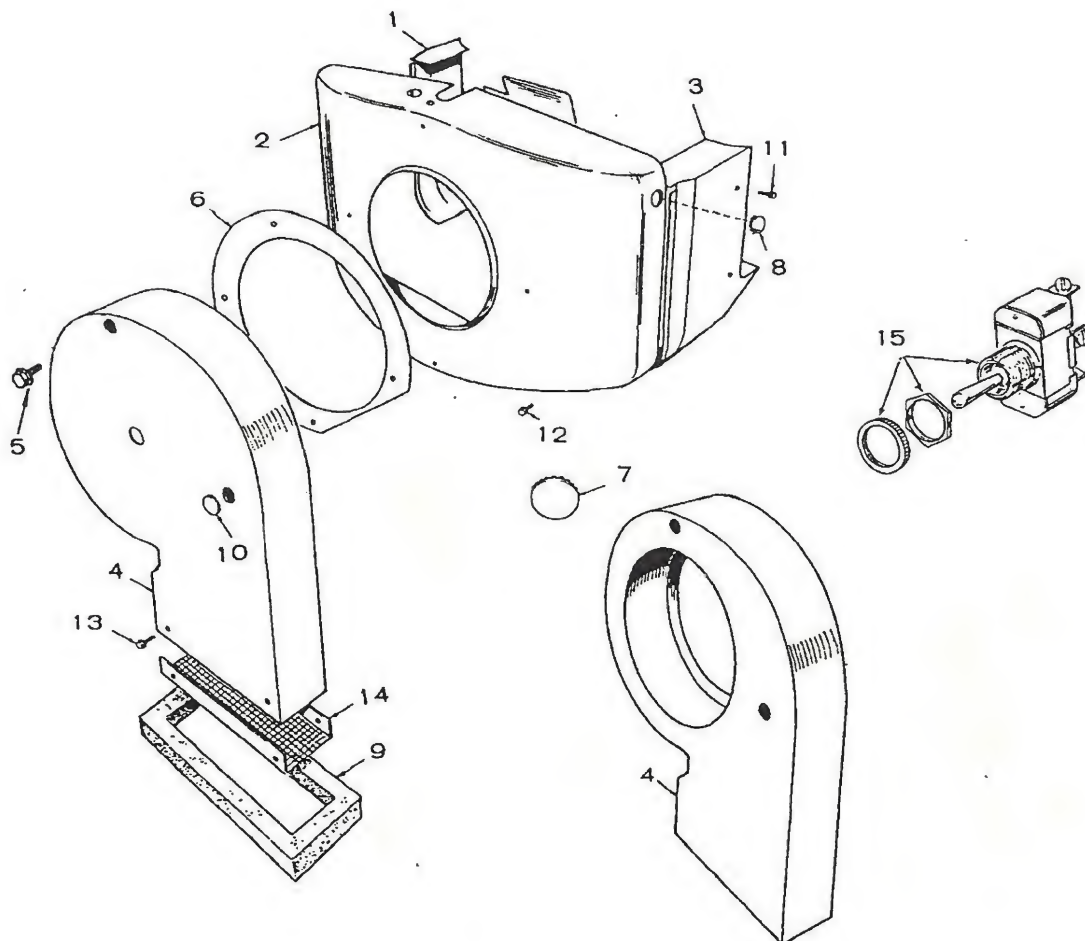
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	518-0056	1	Screw, Wing - Air Cleaner - Begin Spec R	13			Clamp, Hose
2	140-1153	1	Cover, Air Cleaner - Begin Spec R		503-0107	1	1-5/8" - Begin Spec R
3	140-0495	1	Cartridge, Air Cleaner - Begin Spec R		503-0280	1	1-3/4" - Spec A through Q
4			Clamp, Hose	14	123-0292	1	Adapter, Tube - Breather Hose
	503-0311	1	2-1/8" - Begin Spec R	15	145-0094	1	Adapter, Inlet - Carburetor Air - Begin Spec R
	503-0280	1	1-3/4" - Spec A through Q	16	140-0693	1	Adapter, Inlet - Carburetor Air - Spec A through Q
5			Clamp, Hose	17	821-0010	1	Screw, Self-Locking - Hex Washer Head (1/4-20 x 1/2")
	503-0004	1	1-7/8" - Begin Spec R	18	856-0006	1	Washer, Lock - External/Internal Tooth (1/4")
	503-0280	1	1-3/4" - Spec A through Q	19	332-0142	1	Terminal, Lug - Ground
6			Hose, Reformed - Air Cleaner	20	140-1173	1	Bracket, Air Cleaner - Begin Spec R
	503-0643	1	Begin Spec R	21	821-0009	1	Screw, Self-Locking - Hex Washer Head (1/4-20 x 3/8")
	503-0480	1	Spec A through Q	22	140-0692	1	Cleaner, Air - Spec A through Q (Includes Screen and Cap)
7	503-0280	1	Clamp, Hose (1-3/4")	23	140-0068	1	Screen, Air Cleaner - Spec A through Q
8	140-0211	1	Sleeve, Air Cleaner Hose	24	140-0403	1	Cup Assembly, Air Cleaner - Spec A through Q (Includes Screen)
9	503-0107	1	Clamp, Hose (1-5/8")				
10	503-0769	1	Clamp, Hose (21/32")				
11	123-0293	1	Cap, Breather (Premolded Rubber)				
12	851-0009	1	Washer, Lock - Internal Tooth (3/8")				

Vacuum Speed Booster - Key 1,2



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	150-0433	1	Kit, Vacuum Speed Booster Replacement (Includes External Spring and Mounting Gasket)	8	150-0666	1	Plate, Diaphragm
1	150-0430	1	Bracket, Spring to Governor Link	9	516-0085	1	Pin (3/32 x 3/4") - Diaphragm Lever Pivot
2	150-0434	1	Kit, Diaphragm Replacement (Includes Gaskets)	10		1	Housing, Vacuum Booster (Not Sold Separately)
3	150-0668	1	Gasket, Diaphragm Plate	11		1	Cover, Vacuum Booster Housing (Not Sold Separately)
4	150-0425	1	Gasket, Booster to Manifold	12	815-0148	4	Screw, Machine - Hex Head, Slotted (#8-32 x 7/8")
5	150-0366	2	Spring, Internal and External	13	150-1352	1	Pin, Vent
6	150-0376	1	Bracket, Internal Spring Adjustment	14	813-0110	2	Screw, Machine - Round Head (#10-32 x 2")
	6-0039	1	Pin, Cotter (3/32 x 5/8") - Adjustment Bracket	15	853-0008	2	Washer, Lock - External Tooth (#10)

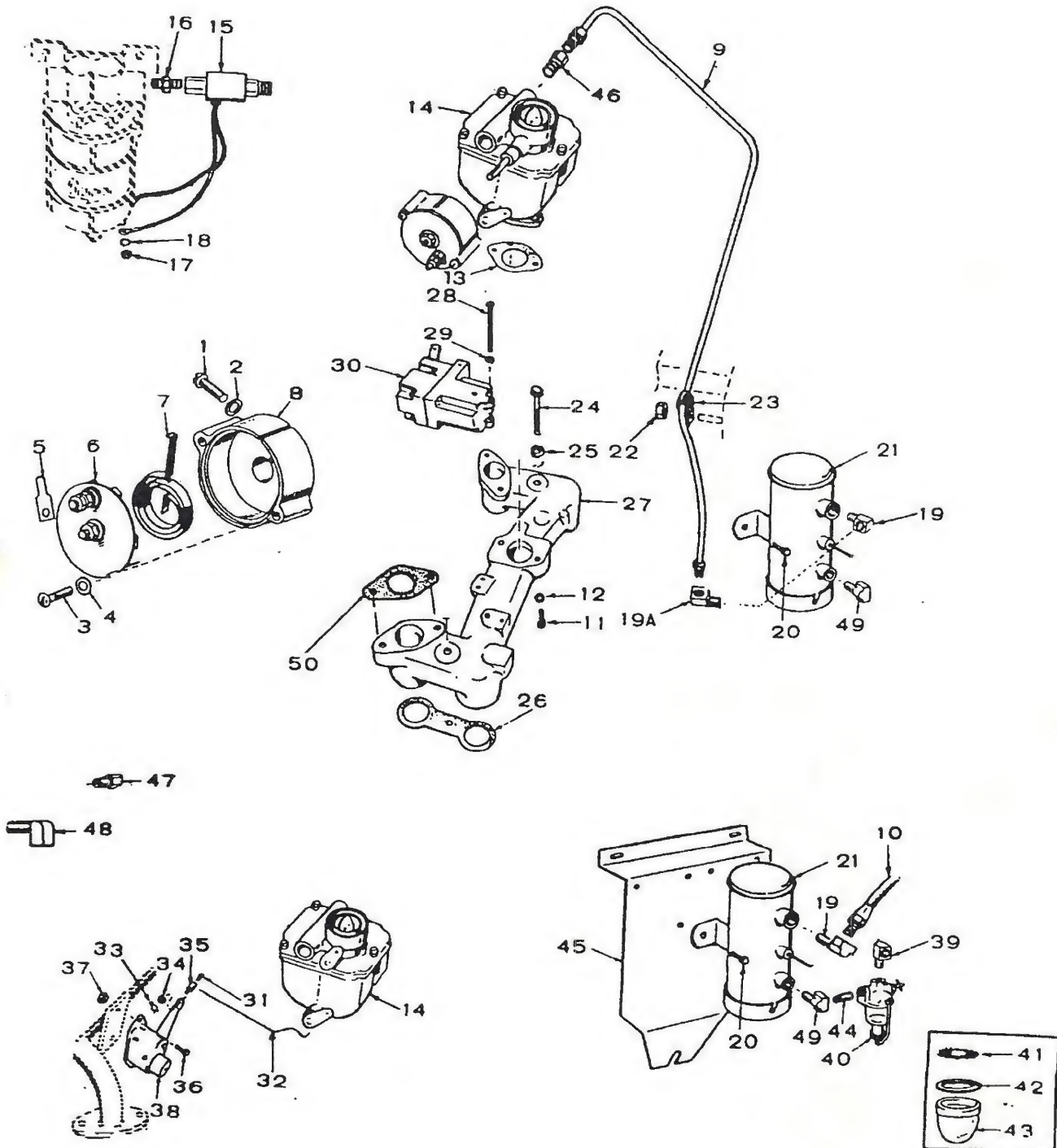
Air Housing (Vacu-Flo Cooling)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	134-0589	1	Housing, Cylinder Air - Left (#1 Cylinder)	6	134-0761	1	Spacer, Scroll Mounting - Closed Type
2	134-1572	1	Housing, Blower Spec A through M	7	517-0009	1	Plug, Dot Button (2") - Spec A through M
	134-2102	1	Begin Spec N - Without Spin-on Oil Filter	8	517-0035	1	Plug, Dot Button (1-1/16")
3			Housing, Cylinder Air - Right (#2 Cylinder)	9	134-2112	1	Seal, Blower Scroll - Begin Spec P
	134-1591	1	Sets Without Spin-on Oil Filter	10	517-0021	2	Plug, Dot Button (7/8") - Air Scroll
	134-2237	1	Sets With Spin-on Oil Filter	11	815-0261	5	Screw, Tapping - Hex Washer Head (1/4-20 x 7/16")
4			Scroll, Air (Includes Parts Marked *)	12	821-0010	2	Screw, Self-Locking - Hex Washer Head (1/4-20 x 1/2")
	134-3041	1	Spec A through N - With Rope Sheave Opening	13	815-0421	4	*Screw, Tapping - Hex Head with External Tooth Lock-washer (#10-16 x 1/2")
	134-3050	1	Spec A through N - Without Rope Sheave Opening	14	134-2956	1	*Guard, Scroll Outlet
	134-3042	1	Begin Spec P - With Rope Sheave Opening	15	308-0097	1	Switch, Stop - Unit with Rope Sheave Only
	134-3032	1	Begin Spec P - Without Rope Sheave Opening				
5	821-0009	4	Screw, Self-Locking - Hex Washer Head (1/4-20 x 3/8")				

* - Parts Included in Air Scroll Assembly 134-3032, 134-3041, 134-3042, and 134-3050.

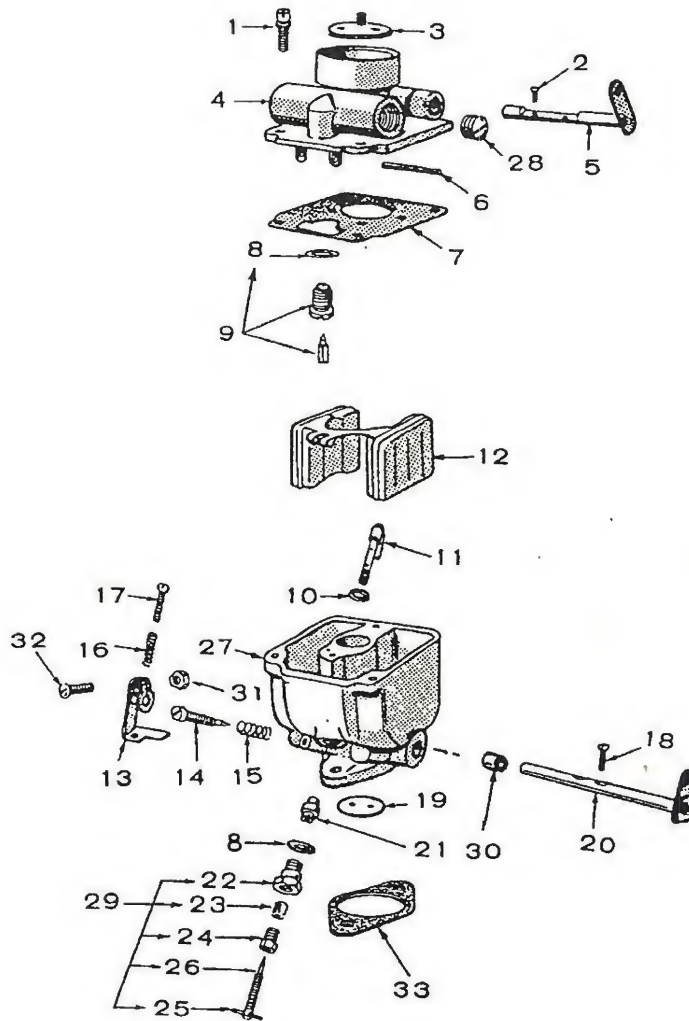
Fuel System



Fuel System

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	815-0110	1	Screw, Machine - Fillister Head (#10-32 x 7/8") - Begin Spec U	27	154-0356	1	Manifold, Intake Key 1, Begin Spec U (Without Vacuum Booster)
2	850-0030	1	Washer, Lock - Spring (#10) - Begin Spec U		154-0383	1	Key 1, Specs A through U (With Vacuum Booster)
3	815-0285	2	Screw, Machine - Round Head (#8-32 x 5/16" Lg)		154-0383	1	Key 2 (With Vacuum Booster)
4	526-0062	2	Washer, Flat - Brass (0.2" ID x 1/2" OD x 1/16" Thk) - Begin Spec U	28	813-0110	2	Screw, Machine - Round Head (#10-32 x 2") - Key 1, Specs A through T and all Key 2
5	332-0527	1	Terminal, Spade - Begin Spec U	29	853-0008	2	Washer, Lock - ET (#10) - Key 1, Specs A through T and all Key 2
6	153-0114	1	Element and Cover - Begin Spec U	30	150-0433	1	Booster, Vacuum - Speed - Key 1, Specs A through T and all Key 2 (Includes External Spring and Mounting Gasket)
7		1	Bi-Metal, Choke - Begin Spec U	31	815-0104	1	Screw, Machine - Fillister Head (#8-32 x 5/16") - Specs A through T
8	153-0058	1	Housing, Choke - Begin Spec U	32	153-0361	1	Linkage, Choke - Specs A through T
9			Line, Fuel Pump to Carburetor (Metal)	33	516-0059	1	Clip, Cotter - Specs A through T
	149-1554	1	Begin Serial #1770265208 During Spec U	34	526-0006	1	Washer, Flat (15/64" ID x 1/2" OD x 3/64" Thk) - Specs A through T
	149-1417	1	Spec U through Serial #1770265207	35	152-0155	1	Swivel, Choke Linkage - Specs A through T
10			Line, Fuel Pump to Carburetor (Flexible)	36	815-0315	2	Screw, Cap - Hex Head (1/4-20 x 1/2") - Specs A through T
	501-0197	1	Spec N through T	37	860-0013	2	Nut, Hex (1/4-20) Specs A through T
	501-0007	1	Spec A through M	38	153-0223	1	Choke, Sisson - Spec A through T
11	800-0009	2	Screw, Cap - Hex Head (1/4-20 x 1-1/2")	39	502-0002	1	Elbow, Inverted Male - Specs A through Q
12	850-0040	2	Washer, Lock - Spring (1/4")	40	149-0079	1	Filter, Fuel (Complete) - Specs A through Q
13	141-0078	1	Gasket, Carburetor	41	149-0202	1	Screen, Fuel Filter - Specs A through Q
14			Carburetor, Gasoline (Includes Mounting Gasket) - See Separate Group for Components	42	149-0149	1	Gasket, Fuel Filter - Specs A through Q
	142-0646	1	Begin Spec U (Electric Choke)	43	149-0150	1	Bowl, Fuel Filter - Specs A through Q
	142-0645	1	Specs A through T (Sisson Choke)	44	502-0082	1	Nipple, Pipe - Specs A through Q
15	307-1279	1	Valve, Solenoid - Electric - Spec A through Serial #177026520T During Spec U	45			Bracket, Fuel Pump Mounting
16	502-0082	1	Nipple, Pipe - Hex - Serial #0575948597 During Spec R through Serial #1770265207 During Spec U		160-1109	1	Specs N through Q
17	860-0008	1	Nut, Hex (#8-32) Serial #0575948597 During Spec R through Serial #1770265207 During Spec U		160-0763	1	Specs A through M
18	850-0025	1	Washer, Lock - Spring (#8) - Serial #0575948597 During Spec R through Serial #1770265207 During Spec U	46	502-0003	1	Connector, Inverted Male - Begin Spec U
19			Elbow, Fuel Pump Outlet	47	502-0065	1	Elbow, Inverted Male - 45° - Carburetor Inlet - Serial #355651 During Spec R through Spec T
	502-0002	1	Begin Spec N	48	502-0002	1	Elbow, Inverted Male - 90° - Carburetor Inlet - Spec A through Serial #355650 During Spec R
	502-0020	1	Spec A through M	49			Elbow, Fuel Pump Inlet
19A	502-0196	1	Elbow, Fuel Pump Outlet - Begin Serial #1770265208 During Spec U		502-0002	1	Inverted Male (90°) - Begin Serial #1770265208 During Spec U
20	821-0009	2	Screw, Cap - Hex Head Locking (1/4-20 x 5/8")		502-0020	1	Street (90°) - Spec A through Serial #0575948596 During Spec R
21	149-1830	1	Pump, Fuel - Electric	50	154-0360	2	Gasket, Exhaust Manifold Mounting
22	862-0015	1	Nut, Hex (5/16-18) - Begin Spec U				
23	518-0350	1	Clamp, Lock - Insulated - Begin Spec U				
24	800-0054	2	Screw, Cap - Hex Head (3/8-16 x 2")				
25	850-0050	2	Washer, Lock - Spring (3/8")				
26	154-0013	2	Gasket, Intake Manifold				

Carburetor Parts



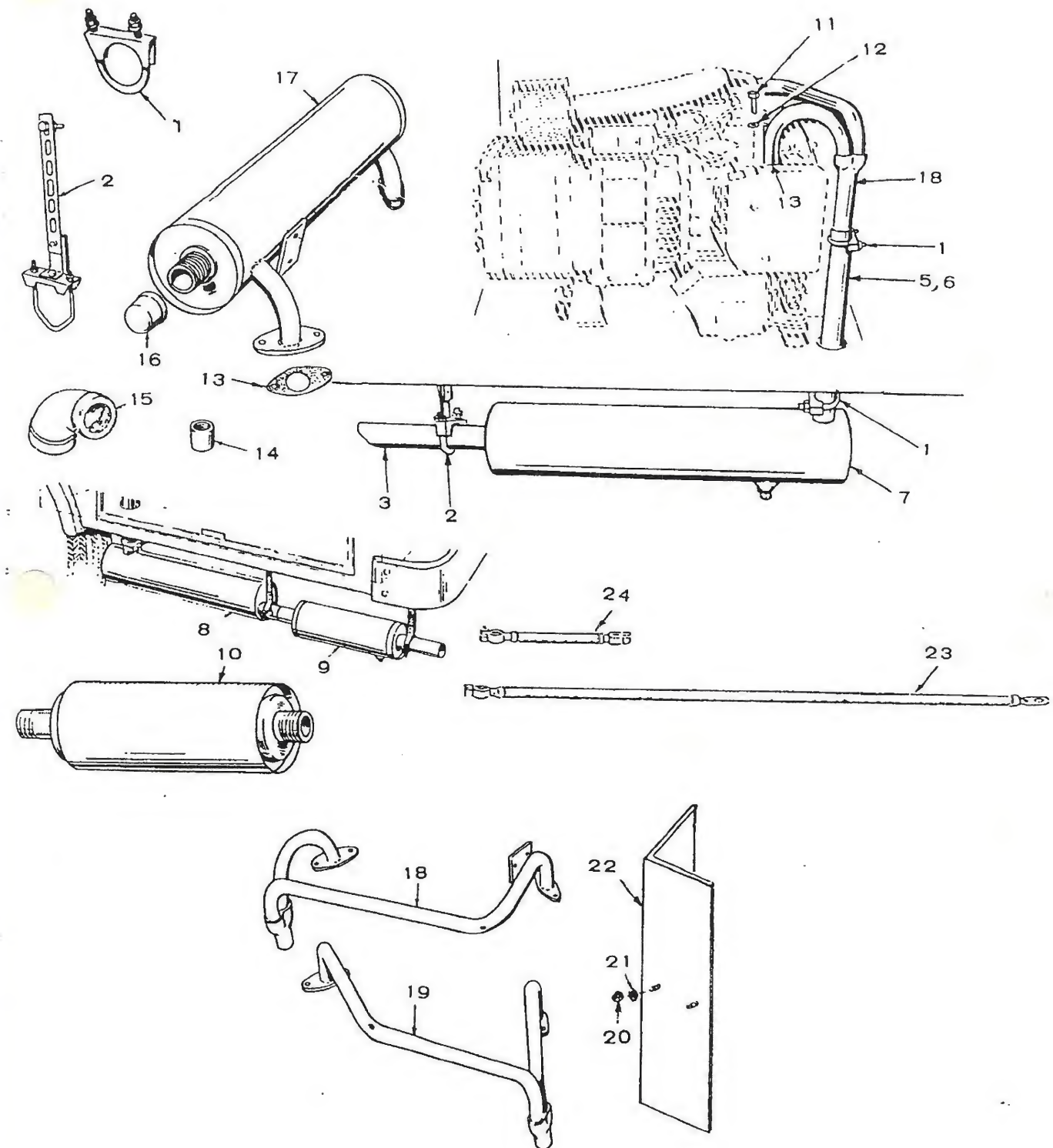
Carburetor Parts

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	142-0646	1	Carburetor, Gasoline	14	142-0040	1	**Needle, Idle Adjusting
			Begin Spec U (Electric Choke)	15	142-0282	1	Spring, Idle Needle Adjusting
	142-0645	1	Specs A through T (Sisson Choke)	16	142-0035	1	Spring, Throttle Stop
	142-0033	1	** Gasket Kit, Carburetor (Includes Parts Marked *)	17	812-0063	1	Adjusting Screw
	142-0371	1	Repair Kit, Carburetor (Includes Parts Marked **)	18	815-0072	2	Screw, Machine - Round Head (#6-32 x 1/2")
1			Screw, Machine - Fillister Head	19	142-0369	1	**Screw, Machine - Oval Head (#4-40 x 1/4")
	815-0103	1	#10-24 x 1/2" - Units with Sisson Choke	20	142-0368	1	Fly, Throttle
	815-0109	2	#10-24 x 5/8"	21	142-0370	1	Shaft Assembly, Throttle
2	815-0091	2	**Screw, Machine - Fillister Head (#4-40 x 3/16")	22	142-0046	1	Nut and Jet, Nozzle
3			Fly, Choke	23	142-0206	1	Retainer, Main Adjusting Needle
	142-0055	1	Units with Sisson Choke	24	142-0045	1	**Packing, Main Adjusting Needle Package
	142-0037	1	Units with Electric Choke	25	516-0027	1	Pin, Main Adjusting Needle
4	142-0205	1	Sleeve Assembly, Choke (Cover)	26	142-0041	1	**Needle, Main Adjusting
5			Shaft Assembly, Choke	27		1	Body Assembly (Not Sold Separately)
	142-0217	1	Units with Sisson Choke	28	505-0008	1	Plug, Gas Inlet
	142-0183	1	Units with Electric Choke	29	142-0042	1	Needle Assembly (Includes Packing, Nut and Retainer)
6	142-0039	1	**Shaft, Float	30	142-0343	2	Bushing, Throttle Shaft
7	142-0031	1	*Gasket, Body to Bowl	31	870-0053	1	Nut, Hex (#10-32)
8	148-0017	2	*Gasket, (1) Float Valve Seat, (1) Main Adjusting Needle Retainer	32	813-0103	1	Screw, Machine - Round Head (#10-32 x 3/4")
9	142-0049	1	**Valve and Seat Assembly	33	141-0078	1	*Gasket, Carburetor Mounting
10	142-0032	1	*Gasket, Nozzle				
11	142-0285	1	Nozzle Assembly				
12	142-0361	1	Float and Lever Assembly				
13	145-0008	1	Lever, Throttle Stop				

* - Parts Included in Gasket Kit #142-0033.

** - Parts Included in Repair Kit #142-0371.

Exhaust System

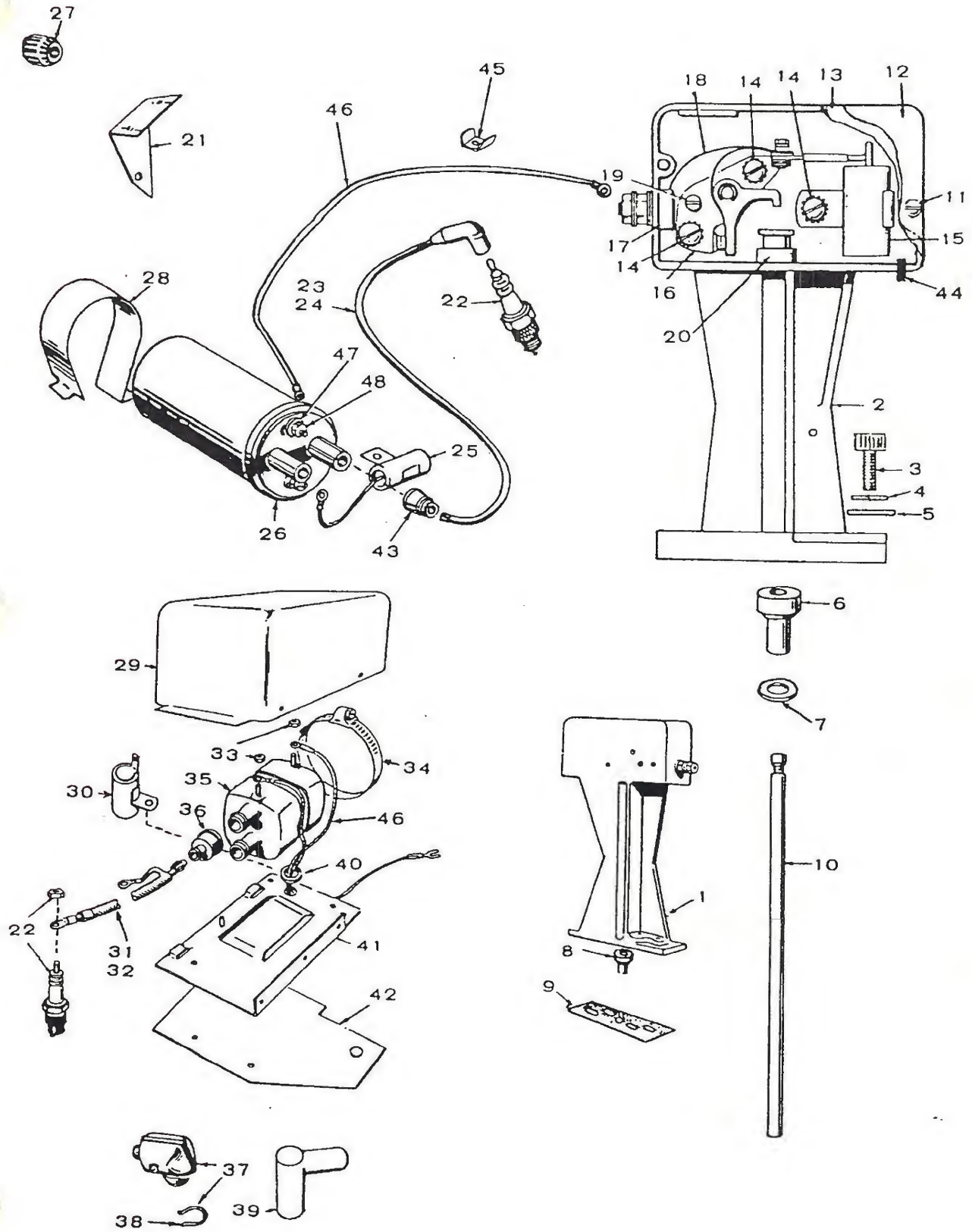


Exhaust System

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	155-1665	1	Modification Kit, Exhaust System - Spec A through Q (Includes Parts Marked *)	15			Elbow, Pipe
1	155-1239	3	*Clamp, Muffler (1-5/8")		505-0041	1	1" NPT x 90°
2	155-1234	1	*Bracket, Hanger - Muffler		505-0473	1	1-1/4" NPT x 1" NPT x 90°
3	155-1235	1	*Tube, Exhaust (1-1/2" x 19")	16	505-0479	1	Cap, Pipe - 1" NPT
4	155-1236	1	Tube, Exhaust - Curved (1-5/8" x 22")	17	155-0714	1	Manifold/Muffler, Exhaust - Spec A through Q
5	155-1240	1	Tube, Exhaust - Extension (1-5/8" x 15")	18			Manifold, Exhaust - Left Hand Down
6	154-1578	1	*Tube, Exhaust - Extension (1-5/8" x 18")		154-1522	1	* Spec R through T - With Choke Mounting Plate
7			Muffler/Spark Arrestor - Top Inlet		154-1841	1	Begin Spec U
	155-1258	1	21" Lg	19			Manifold, Exhaust - Right Hand Down
	155-1520	1	*21.6" Lg		154-1523	1	Spec R through T
8	155-1222	1	Muffler, Exhaust - Top Inlet		154-1840	1	Begin Spec U
9	155-1254	1	Spark Arrestor	20	110-0445	2	*Nut, Hex (Special)
10			Muffler, Exhaust	21	850-0045	2	*Washer, Lock - Spring (5/16")
	155-0076	1	16" Lg - 1" NPT	22	155-1380	1	*Shield, Exhaust Tube
	155-0518	1	23" Lg - 1" NPT	23			Cable, Battery
11	800-0028	4	*Screw, Cap - Hex Head (5/16-18 x 1")		416-0077	2	28" Lg
12	850-0045	4	*Washer, Lock - Spring (5/16")		416-0036	1	42-1/2" Lg
13	154-0360	2	*Gasket, Exhaust Manifold		416-0037	1	48-3/8" Lg
14	505-0030	1	Coupling, Pipe - 1" NPT	24	416-0004	1	Cable, Jumper - Battery

* - Parts Included in Muffler Replacement Kit 155-1665.

Ignition System

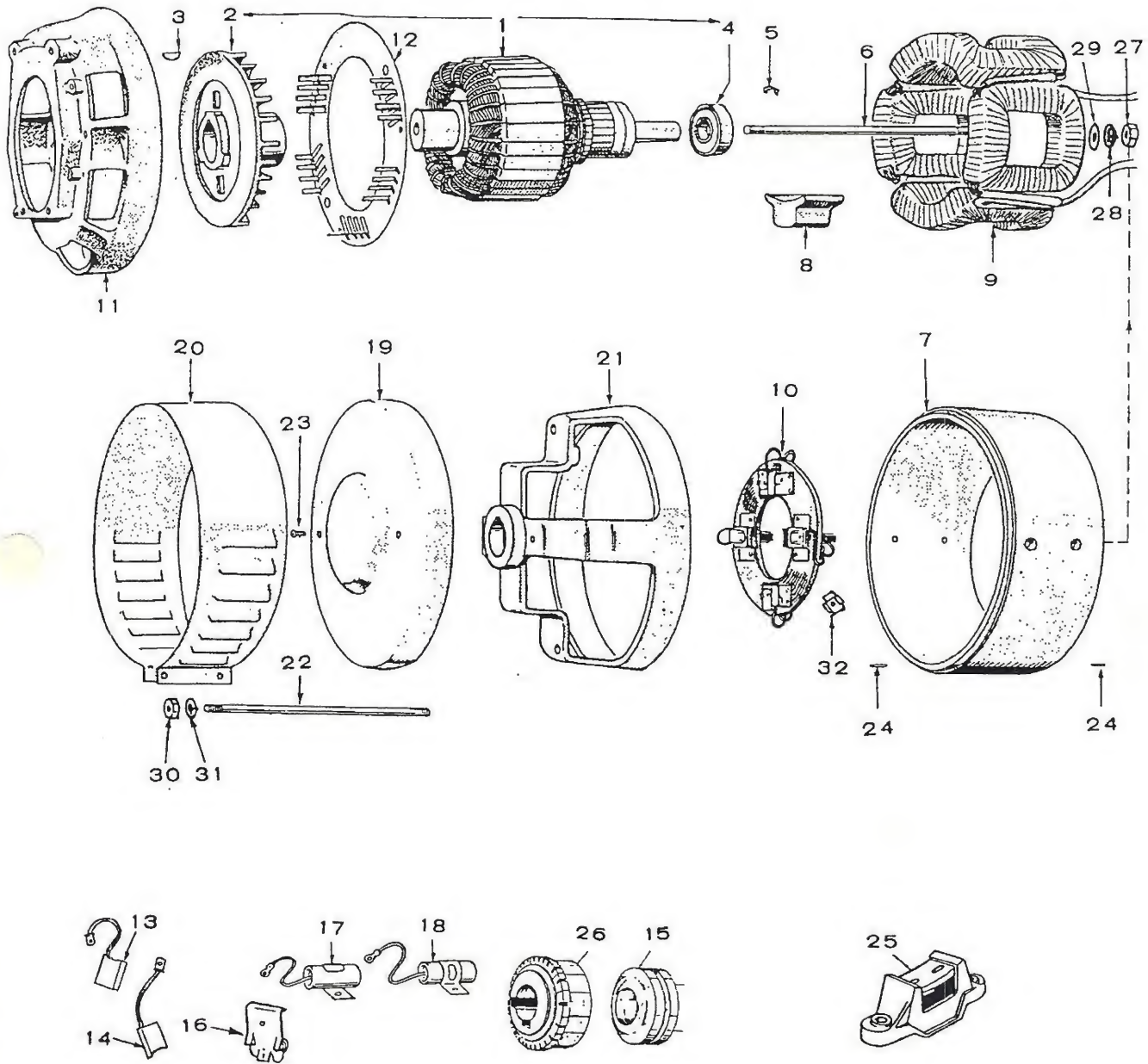


Ignition System

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	160-0963	1	Box Assembly, Breaker - Spec A through Q (Includes Parts Marked *) - NOTE: For Complete Replacement Order #160-1135 Box Assembly	27	166-0604	2	Cap, Coil (Part of 166-0535 Coil used on Early Spec R Models)
2	160-1135	1	Box Assembly, Breaker - Begin Spec R (Includes Parts Marked *)	28	166-0588	1	Clamp, Coil - Begin Spec R
3	802-0035	2	**Screw, Cap - Socket Head (1/4-20 x 7/8")	29	166-0385	1	Cover, Coil - Spec A through Q
4	850-0040	2	**Washer, Lock - Spring (1/4")	30	312-0162	1	Capacitor (Noise Suppression) Spec A through Q
5	526-0214	2	**Washer, Flat (17/64" ID x 1/2" OD x 1/16" Thk)	31	167-1467	1	Cable, Spark Plug - Left Side - Spec A through Q (13" Lg)
6	160-1041	1	+Bushing, Breaker Box - Begin Spec R	32	167-1468	1	Cable, Spark Plug - Right Side - Spec A through Q (21-1/2" Lg)
7	160-1040	1	+Gasket, "O" Ring - Begin Spec R	33	870-0053	2	Nut, Hex (#10-32) - Spec A through Q
8	160-0929	1	*Bushing, Breaker Box - Spec A through Q	34	503-0514	1	Clamp, Coil - Spec A through Q
9	160-0043	1	*Gasket - Spec A through Q	35	166-0346	1	Coil, Ignition - Spec A through Q
10	160-0723	1	**Plunger	36	160-0558	2	Nipple, Rubber - Ignition Coil
11	812-0077	2	**Screw, Machine - Round Head (#8-32 x 3/8")	37	167-0067	2	Shield, Spark Plug - Spec A through Q (Includes Clamp)
12	160-0930	1	**Cover, Breaker Box	38	167-0064	2	Clamp, Spark Plug Shield - Spec A through Q
13	160-0150	1	**Gasket, Breaker Box Cover	39	166-0250	2	Cover, Spark Plug - Spec A through Q - Optional
14	815-0285	3	**Screw, Machine - Round Head with External Tooth Lock-washer (#8-32 x 5/16")	40	508-0114	1	Grommet, Rubber - Spec A through Q
15	312-0069	✓ 1	**Capacitor, Ignition (.3 Microfarad)	41	166-0383	1	Bracket, Mounting - Coil - Spec A through Q
16	160-0002	✓ 1	**Point Set, Ignition	42	166-0466	1	Adapter, Plate - Coil Mounting - Spec A through Q
17	160-0349	1	**Terminal Block	43	160-0558	2	Nipple, Spark Plug Cable
18	160-0428	1	**Strap - Point Set to Terminal Block	44	160-0261	1	†Wick, Breaker Box
19	160-0075	1	**Pivot, Point Set	45	332-0319	1	†Block, Terminal Mounting
20	160-0931	1	**Guide, Plunger	46	166-0702	1	Lead, Coil to Breaker Box (Kit) (Includes Parts Marked †)
21	166-0519	1	Bracket, Timing - Begin Spec N	47	850-2005	2	†Washer, Lock (Metric)
22	167-0241	2	Plug, Spark Non Resistor Type	48	166-0554	2	†Nut, Hex (Metric)
	167-0237	✓ 2	Resistor Type		160-0836	1	Ignition Tune-Up Kit (Includes Parts Marked *)
23	167-1596	1	Cable, Spark Plug - Left Side - Begin Spec R (7-1/2" Lg)	49	166-0614	2	Bushing, Rubber (Inside Cap 166-0604)
24	167-1595	1	Cable, Spark Plug - Right Side - Begin Spec R (14-1/2" Lg)				
25	312-0027	1	Capacitor (Noise Suppression) - Begin Spec R				
26	166-0643	1	Coil, Ignition - Begin Spec R Late Model Units having Coil Cables with Rubber Nipples				
	166-0648	1	Units having Coil with Knurled Nuts for Cables (Includes 166-0643 Coil, Nipples and Terminal)				

* - Parts Included in 160-0963 Breaker Box Assembly.
+ - Parts Included in 160-1135 Breaker Box Assembly.
† - Parts Included in 166-0702 Lead Assembly.
- - Parts Included in 160-0836 Ignition Tune-Up Kit.

Generator Spec A through Q

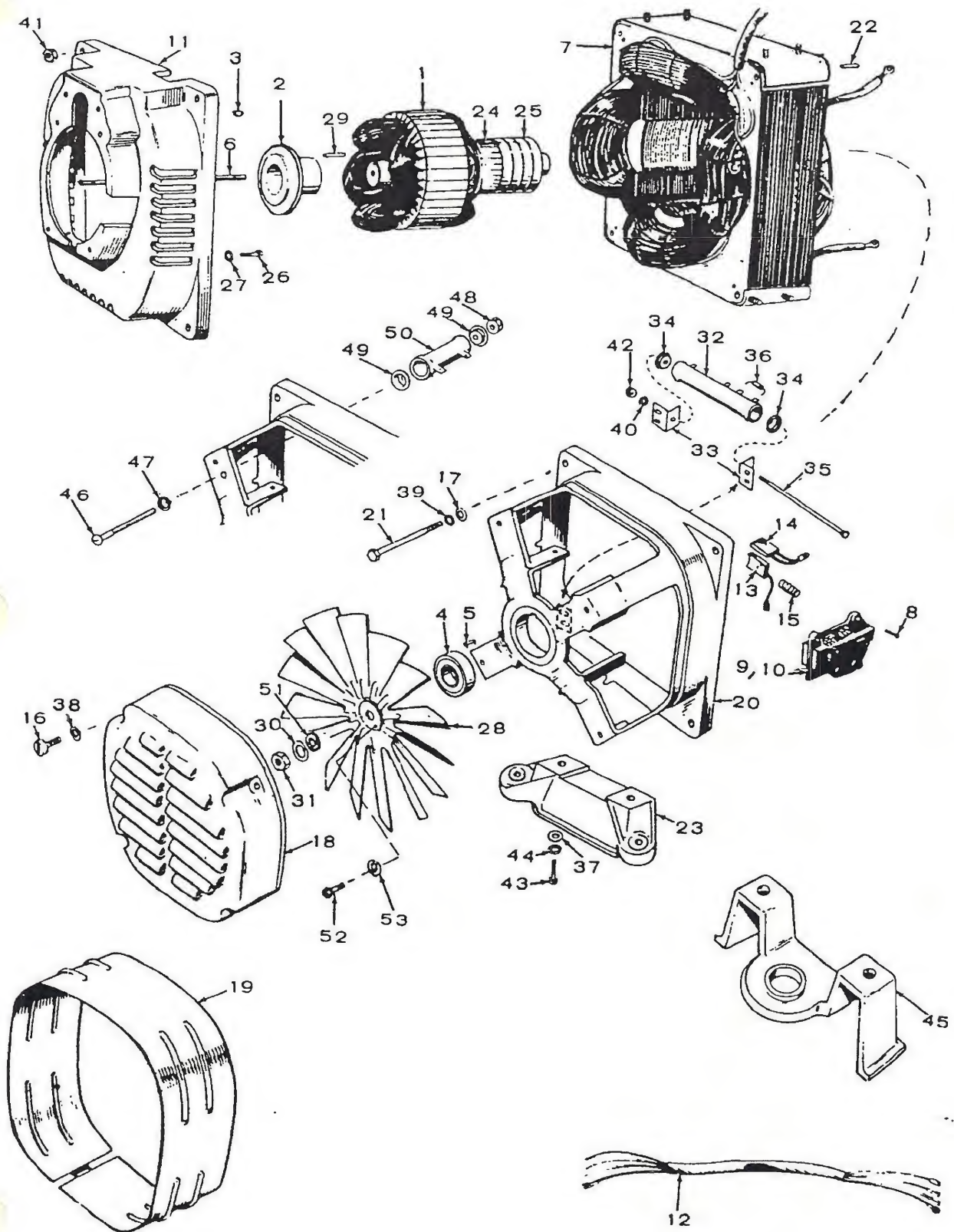


Generator Spec A through Q

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Rotor (Includes Parts Marked *)				Key 2
			Key 1	214-0056	4		120 Volt or 120/240 Volt (Reconnectible)
	201-0759	1	120 Volt	214-0056	3		120/240 Volt (Non-Reconnectible)
	201-0704	1	120/240 Volt (Non-Reconnectible)	15	204-0009	1	Collector Ring (AC)
	201-1099	1	120/240 Volt (Reconnectible)		204-0010	1	120 Volt
			Key 2				120/240 Volt (Non-Reconnectible)
	201-0758	1	120 Volt	204-0092	1		120/240 Volt (Reconnectible)
	201-0705	1	120/240 Volt (Non-Reconnectible)	16	212-1105	4	Spring, Brush
	201-1098	1	120/240 Volt (Reconnectible)		212-1105	4	Commutator
2	205-0053	1	*Blower, Generator		212-1105	3	Collector Ring, 120 Volt or 120/240 Volt (Reconnectible)
3	515-0006	1	*Key, Blower to Crankshaft				Collector Ring, 120/240 Volt (Non-Reconnectible)
4	510-0047	1	*Bearing (Ball) - Armature	17			Condenser (.5 Mfd.) DC
5	232-0596	1	Clip, Bearing Stop		312-0017	1	120 Volt
6			Stud		312-0027	1	120/240 Volt (Reconnectible and Non-Reconnectible)
			Key 1				Condenser (.1 Mfd.) AC
	520-0491	1	120 Volt (7/16 x 14-1/2")	18	312-0058	1	120 Volt
	520-0525	1	120/240 Volt (Reconnectible & Non-Reconnectible) - (7/16 x 15-7/8")		312-0058	2	120/240 Volt (Non-Reconnectible)
			Key 2		312-0058	3	120/240 Volt (Reconnectible)
	520-0407	1	120 Volt (7/16 x 17-3/4")	19	211-0099	1	Cover, End Bell
	520-0595	1	120/240 Volt (Reconnectible & Non-Reconnectible) - 7/16 x 19-1/2"	20	234-0002	1	Band, End Bell
					234-0005	1	120/240 Volt (Reconnectible and Non-Reconnectible)
7			Frame Only, Generator (Machined and Drilled, Less Coils and Pole Shoes)	21			Bell, End
	210-0244	1	Key 1		211-0097	1	120 Volt
	210-0238	1	Key 2		211-0098	1	120/240 Volt (Reconnectible and Non-Reconnectible)
8			Shoe, Pole, Field	22			Stud, Generator Through
	221-0091	4	Key 1 (4-1/2")		520-0502	2	Key 1 (5/16 x 12-3/16")
	221-0090	4	Key 2 (7-1/2")		520-0498	2	Key 2 (5/16 x 15-11/16")
9			Coil Assembly, Field (Set of 4 Coils)	23	815-0048	2	Screw, Tapping - Round Head (#10-32 x 3/8") - End Bell
	222-1435	1	Key 1				Cover Mounting
	222-1416	1	Key 2	24	516-0103	2	Pin (Roll), Generator Frame - 1/8 x 1/2"
10			Rig Assembly, Brush	25	232-1798	1	Support, Generator
			Key 1	26			*Commutator (DC)
	212-0294	1	120 Volt		203-0009	1	Key 1
	212-0295	1	120/240 Volt (Non-Reconnectible)		203-0127	1	Key 2
	212-0298	1	120/240 Volt (Reconnectible)	27	862-0004	1	Nut, Hex (7/16-14) - Armature Stud
			Key 2	28	850-0055	1	Washer, Lock (7/16")
	212-0293	1	120 Volt	29	526-0032	1	Washer, Flat (29/64" ID x 7/8" OD x 1/16" Thk)
	212-0295	1	120/240 Volt (Non-Reconnectible)	30	862-0015	2	Nut, Hex (5/16-18) - Generator through Stud
	212-0298	1	120/240 Volt (Reconnectible)	31	850-0045	2	Washer, Lock (5/16)
11	231-1006	1	Adapter, Generator to Engine	32	212-1214	4	Clamp, Brush Rig
12	232-1256	1	Scroll, Air Baffle				
13	214-0061	4	Brush, Commutator				
14			Brush, Collector Ring				
			Key 1				
	214-0050	4	120 Volt				
	214-0056	4	120/240 Volt (Reconnectible)				
	214-0056	3	120/240 Volt (Non-Reconnectible)				

* - Parts Included in Rotor Assembly.

Generator Begin Spec R

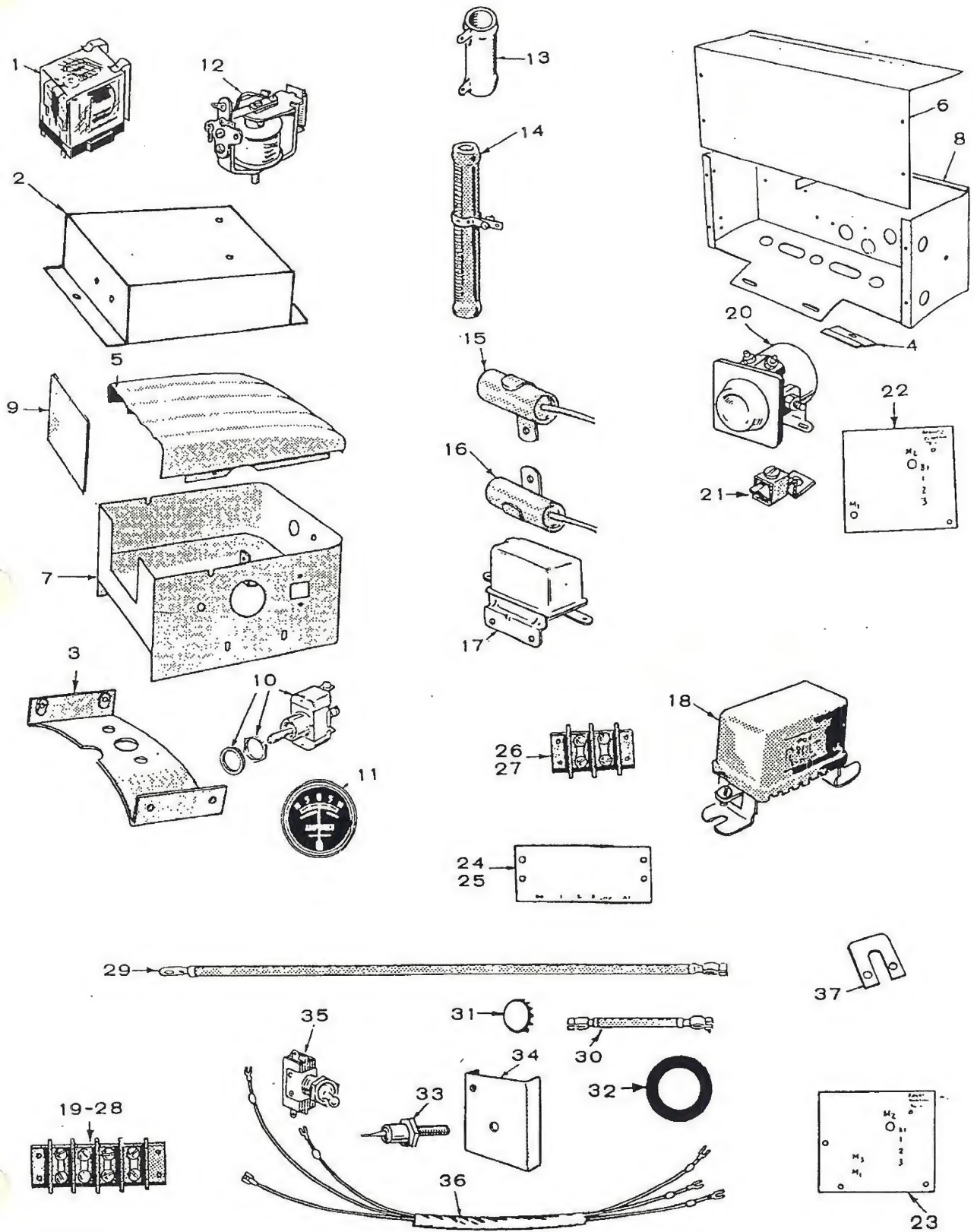


Generator Begin Spec R

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Rotor Assembly, Wound (Includes Parts Marked *) 50 Hertz Sets	23	232-2321	1	Support, Generator - Spec R through T
			Key 1	24			*Commutator
201-2323	1		Spec R through T		203-0153	1	Key 1
201-2505	1		Begin Spec U (120/240 V)		203-0152	1	Key 2
201-2511	1		Begin Spec U (110/220 V)	25	204-0110	1	*Collector Ring
			60 Hertz Sets	26	800-0051	4	Screw, Cap - Hex Head (3/8-16 x 1-1/4")
			Key 1	27	850-0050	4	Washer, Lock - Spring (3/8") Fan, Generator
201-1907	1		Spec R through T	28			Used on Sets Without Extended Rotor Shaft
201-2627	1		Begin Spec U		205-0090	1	Used on Sets With Extended Rotor Shaft
			Key 2		205-0116	1	Key, Drive Hub - Spec R through T only
201-1903	1		Spec R through T	29	515-0006	1	Washer, Lock - Spring (7/16") Nut, Hex (Special)
201-1903	1		Spec U Prior to Serial #H760159789	30	850-0055	1	Resistor, Tapped - Spec R through T
201-2503	1		Spec U Begin Serial #H760159789	31	870-0203	1	Bracket, Resistor Mounting - Spec R through T
			Rotor with Extended Shaft	32	353-0047	1	Washer, Resistor Centering - Spec R through T
201-1964	1		4.0 CCK-3CR - Spec R	33	304-0706	2	Screw, Machine - Round Head (#10-24 x 5") - Spec R through T
201-2524	1		4.0 CCK-3CR - Begin Spec U	34	304-0015	2	Rectifier (3 Amp) - Spec R through T
2 232-2316	1		Hub, Drive - Spec R through T only	35	812-0118	1	Washer, Flat (13/32" ID x 7/8" OD x 1/8" Thk)
3 515-0006	1		Key, Rotor to Crankshaft	36	357-0017	1	Washer, Lock - Spring (1/4") (Extended Shaft Sets use 4)
4 510-0047	1		*Bearing (Ball), Rotor	37	526-0030	2	Washer, Lock - Spring (5/16") Washer, Lock - Spring (#10) - Spec R through T
5 232-0596	1		Clip, Bearing Stop	38	850-0040	2	Nut, Hex (5/16-18)
6			Stud, Armature Through	39	850-0045	4	Nut, Hex (#10-24) - Spec R through T
520-0732	1		Key 1 (7/16-14 x 7/16-20 x 14")	40	850-0050	1	Screw, Cap - Hex Head (3/8-16 x 1-1/4")
520-0733	1		Key 2 (7/16-14 x 7/16-20 x 17-1/8")	41	862-0015	4	Washer, Lock - Spring (3/8")
7			Stator Assembly, Wound	42	860-0011	1	Support, Generator - Begin Spec U
220-1818	1		Key 1	43	800-0051	2	Screw, Machine - Round Head (#8-32 x 2-1/2") - Begin Spec U
220-1816	1		Key 2, Spec R through T	44	850-0050	2	Washer, Lock - Spring (#8) - Begin Spec U
220-1821	1		Key 2, Begin Spec U	45	232-2619	1	Nut, Hex (5/16-32) - Begin Spec U
8 815-0359	15		Screw, Tapping - Hex Washer Head (#10-32 x 7/8")	46	812-0091	1	Washer, Centering - Resistor - Begin Spec U
9 212-0359	2		Block, Generator Brush - Bottom and Right Side Positions	47	850-0025	1	Resistor, Fixed, Wire Wound - Begin Spec U
10 212-0360	2		Block, Generator Brush - Top and Left Side Positions	48	860-0008	1	Key 1 - 3.4 Ohm, 25 Watt Key 2 - 7.5 Ohm, 25 Watt
11 231-0164	1		Adapter, Generator to Engine (Includes 4 Alignment Pins)	49	304-0014	2	Washer, Flat (Use with 520-0781 Stud) (29/64" ID x 7/8" OD x 1/16" Thk)
12			Harness, Wiring	50			Screw, Allen Head - Machine (Use with 205-0116 Generator Fan) (#10-32 x 3/8")
338-0642	1		Spec R through T		353-0057	1	Washer, Lock (Use with 205-0116 Generator Fan (#10) Pin, Alignment
338-0945	1		Key 1 - Begin Spec U	51	526-0032	1	
338-0946	1		Key 2 - Begin Spec U	52	804-0016	4	
13 214-0095	4		Brush, Commutator	53	850-0030	4	
14 214-0096	8		Brush, Collector Ring	54	516-0196	4	
15 212-1232	12		Spring, Brush				
16 812-0156	2		Screw, Machine - Round Head (1/4-20 x 1-1/4") (Extended Shaft Gen Sets Use 4)				
17 526-0115	4		Washer, Flat (11/32" ID x 11/16" OD x 1/16" Thk)				
18			Cover Assembly, Generator Fan				
232-2107	1		Used on Sets Without Extended Rotor Shaft				
232-2827	1		Used on Sets With Extended Rotor Shaft				
19 234-0362	1		Wrapper, End Bell				
20 211-0187	1		Bell, End				
21			Screw, Cap - Hex Head				
800-0043	4		Key 1 (5/16-18 x 5")				
800-0044	4		Key 2 (5/16-18 x 7-1/2")				
520-0781	4		Sets with Extended Rotor Shaft (7/16 x 17-7/8")				
22 516-0182	8		Pin, Straight, Headless				

* - Parts Included in Rotor Assembly.

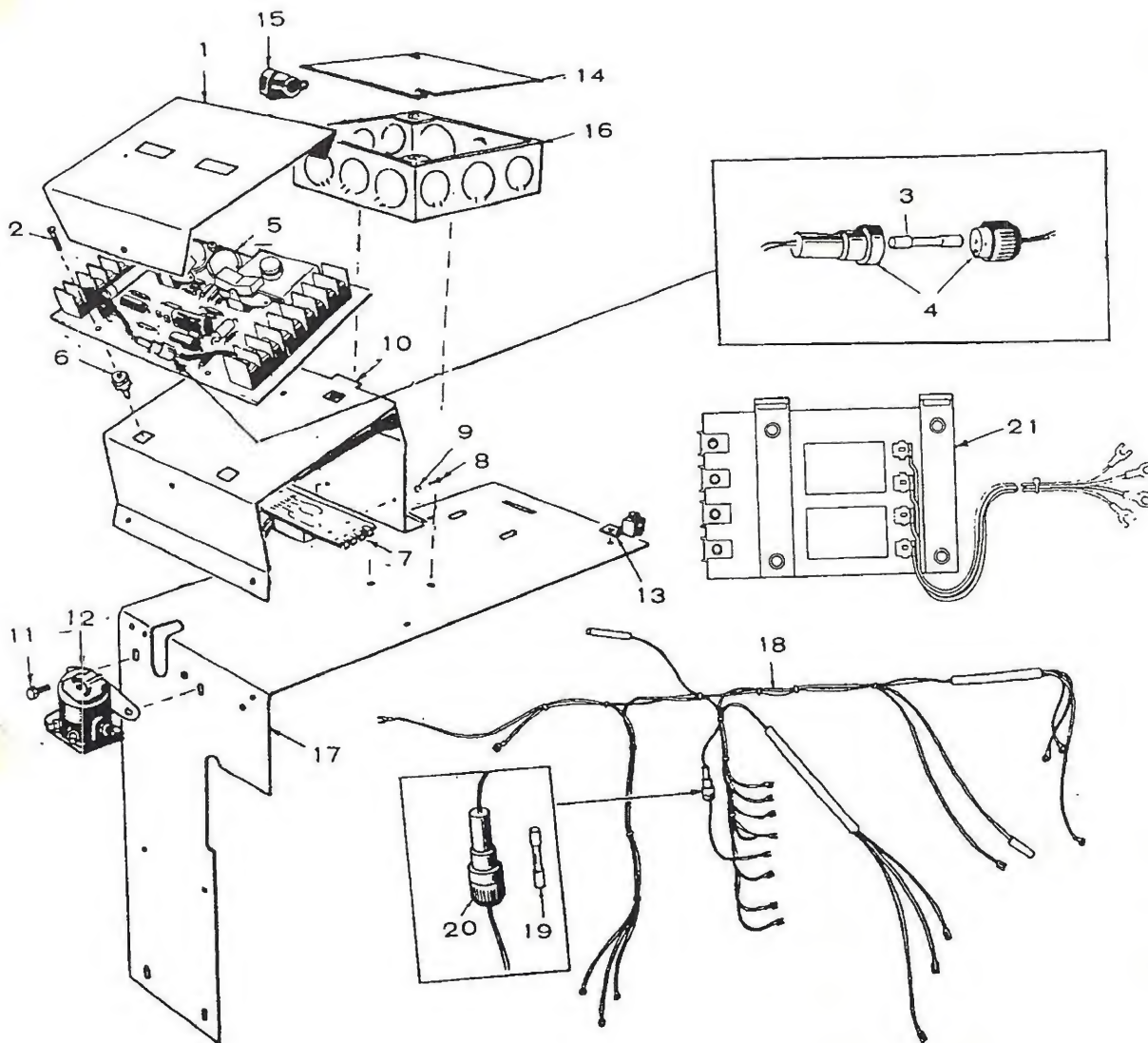
Control Spec A through Q



Control Spec A through Q

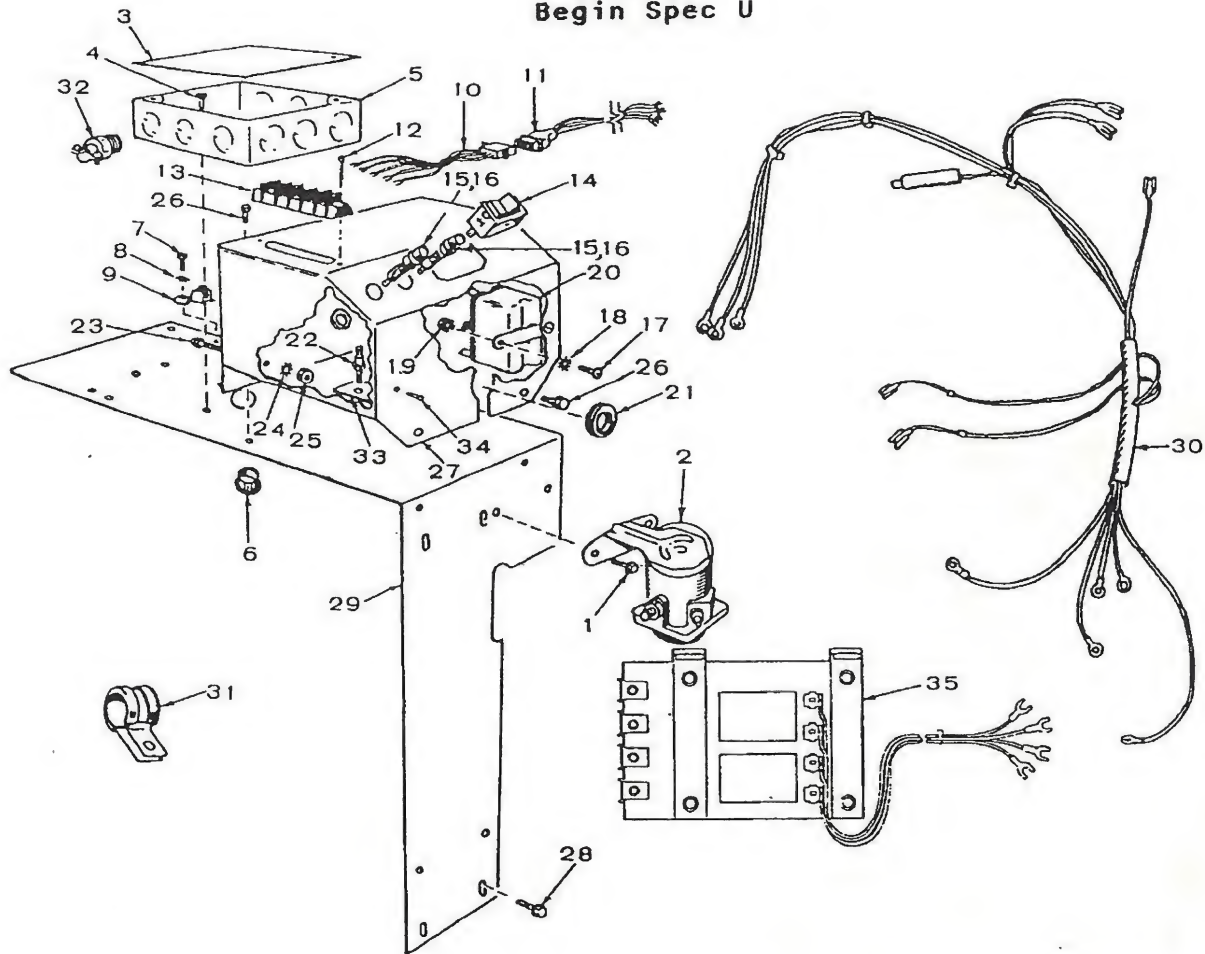
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	307-0642	1	Relay, Choke - Spec A through M	19	332-0537	1	Block, Terminal - Remote Control
2	301-2722	1	Relay and Terminal Block - Spec A through M	20	307-1046	1	Solenoid, Start
3	301-1198	1	Bracket, Control Mounting		307-0845	1	Spec A through M
4	301-3227	1	Spec A through M	21	332-0142	1	Spec N through Q
5	301-1244	1	Spec N through Q				Terminal, Solderless
6	301-3102	1	Cover, Control Box				Strip, Marker (Load Terminal) - Spec A through M
7	301-2723	1	Spec A through M	22	332-0540	1	120 Volt
8	301-3228	1	Spec N through Q	23	332-0539	1	120/240 Volt
9	301-1271	1	Plate, Control Box End - Spec A through M				(Non-Reconnectible)
10	308-0154	1	Switch, Start-Stop	24	332-0435	1	120/240 Volt (Reconnectible)
11	302-1360	1	Ammeter, Charge - Spec A through M (Includes Mounting Hardware)	25	332-0763	1	Strip, Marker (Remote)
12	307-0253	1	Relay, Stop				120/240 Volt (Reconnectible) - Spec A through M
13	304-0251	1	Resistor, Fixed		332-0566	1	All - Spec N through Q
	304-0344	1	30-Ohm, 5 Watt	26	332-0609	1	Block, Terminal (2 Place) - Spec A through M
	304-0060	1	1-Ohm, 24 Watt	27	332-0231	1	Block, Terminal (Load) - 120/240 Volt (Non-Reconnectible) - Spec A through M
14	304-0175	1	1.72 Ohm, 25 Watt				Block, Terminal (Load) - 120/240 Volt (Reconnectible) - Spec A through M
15		1	Resistor, Adjustable (1-Ohm)	28	332-0254	1	Block, Terminal (Load) - 120/240 Volt (Reconnectible) - Spec A through M
			Condenser (0.1 Mfd), Load	29	416-0077	2	Cable, Battery (28")
			Terminal Suppression - Spec A through M	30	416-0004	1	Cable, Battery Jumper
	312-0058	1	120 Volt	31	517-0019	1	Plug, Dot Button (1/2") - Spec A through M
	312-0058	2	120/240 Volt	32	508-0001	3	Grommet, Rubber - Spec N through Q
			(Non-Reconnectible)	33	305-0235	1	Rectifier - Spec N through Q
	312-0058	3	120/240 Volt (Reconnectible)	34	305-0254	1	Sink, Heat (Rectifier Mounting Bracket) - Spec N through Q
16	312-0057	1	Condenser (1 Mfd) - Start	35	308-0002	1	Switch, Toggle (Manual-Electric Start) - Spec N through Q
17			Solenoid Suppression	36	338-0526	1	Harness, Wiring - Spec N through Q
			Regulator, Voltage (Charge Circuit)	37	332-0439	2	Jumper, Load Terminal Block - 120/240 Volt (Reconnectible) - Spec A through M
	305-0001	1	Spec A through M				
	305-0383	1	Spec N through Q				
18	307-0180	1	Relay, Reverse Current - Spec A through M				

Control Spec R through T



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	301-3484	1	Cover, Control	11	821-0009	2	Screw, Tapping - Hex Washer Head (1/4-20 x 3/8")
2	815-0365	4	Screw, Tapping - Round Head (#8-32 x 3/4")	12	307-1166	1	Solenoid, Start
3	321-0194	1	Fuse (9 Amp, 32 Volt)	13	332-0142	1	Terminal, Lug
4	321-0210	1	Fuseholder	14	330-0006	1	Cover, Outlet Box
5	300-2026	1	Control, Replacement Kit Models Equipped with Onan Choke	15	508-0179	1	Strain Relief - Cable
	300-2027	1	Models Equipped with Sisson Choke	16	330-0028	1	Box, Outlet
6	870-0263	4	Nut, Insulator (#8)	17	301-3483	1	Bracket, Control Assembly Mounting
7	300-1227	1	Control, Disconnect Adapter - Begin Serial #0675954985 During Spec R	18			Harness, Wiring (Includes Fuseholder Assembly)
8	812-0077	2	Screw, Machine - Round Head (#8-32 x 3/8")		338-0640	1	Sets with Sisson Choke
	853-0005	2	Washer, Lock - External Tooth (#8)		338-0691	1	Sets with Electric Choke
10	301-3481	1	Bracket, Control Mounting	19	321-0194	1	Fuse (9 Amp, 32 Volt)
				20	321-0193	1	Holder Assembly, Fuse (Includes Fuse)
				21	300-0935	1	Adapter, Start Control (4 to 3 Wire) - Optional

Control Begin Spec U



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	821-0009	2	Screw, Self-Locking - Hex Head (1/4-20 x 3/8")	20	307-1575	1	*Relay, Armature - SPST (8 Amp, 12 Volt)
2	307-1498	1	Relay, Solenoid	21	508-0008	1	Grommet, Rubber
3	330-0006	1	Cover, Outlet Box	22	305-0235	1	*Diode, Rectifier (500 PIV, 22 Amp)
4	815-0350	2	Screw, Tapping - Hex Head (#10-32 x 3/8")	23	812-0148	1	Screw, Machine - Round Head (1/4-20 x 1/2")
5	330-0028	1	Box, Outlet	24	853-0013	1	Washer, Lock - External Tooth (1/4")
6	508-0191	1	Grommet, Nylon	25	862-0001	1	Nut, Hex (1/4-20)
7	821-0010	1	Screw, Self-Locking - Hex Head (1/4-20 x 1/2")	26	815-0350	4	Screw, Tapping - Hex Head (#10-32 x 3/8")
8	856-0006	1	Washer, Lock - External/Internal Tooth (1/4")	27	301-4038	1	Control Box
9	332-0142	1	Terminal, Lug - Solderless	28	821-0010	6	Screw, Self-Locking - Hex Washer Head (1/4-20 x 7/8")
10	338-0958	1	Harness, Wiring - Optional (Remote Control)	29	301-4039	1	Bracket, Mounting - Control
11			Harness, Wiring - Remote Control (Optional)	30	338-1132	1	Harness, Wiring - Control (Includes Parts Marked *)
	338-0959	1	10 Ft. Lg	31	332-1876	1	Clamp, Cable Optional
	338-0960	1	30 Ft. Lg	32	508-0179	1	Clamp, Cable, Strain Relief
12	815-0388	2	Screw, Tapping - Pan Head (#6-32 x 1/2")	33	370-1002	1	Plate, Rectifier Mounting
13	332-1918	1	Terminal Strip	34	815-0438	3	Screw, Tapping - Round Head Rectifier Plate Mounting (#8 x 1/4" Lg)
14	308-0383	1	Switch, Push - SPDT	35	300-0935	1	Adapter, Start Control (4 to 3 Wire) - Optional
15	321-0174	2	Fuse, Cartridge	36	332-1445	12	*Tie, Cable
16	321-0175	2	Fuseholder				
17	822-0032	2	Screw, Machine - Pan Head (#6-32 x 1/2")				
18	853-0003	2	Washer, Lock - External Tooth (#6)				
19	870-0183	2	Nut, Hex with External Tooth Lockwasher (#6-32)				

* - Parts Included in 338-1132 Wiring Harness.

Service Kits and Miscellaneous

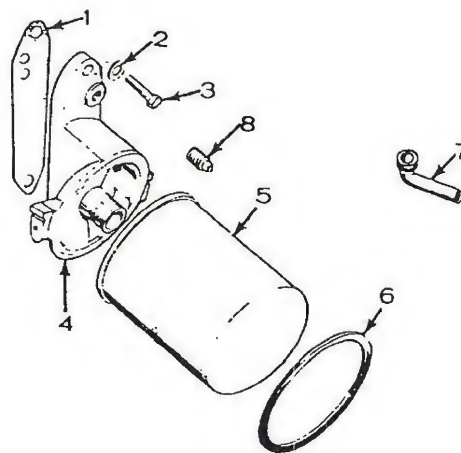
NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	98-1100	1	Decal Kit				Paint, Touch-Up (Pressurized Can)
	168-0103	1	Gasket Kit, Engine (Replaces #168-0067)		525-0137	1	Metallic Green (16 oz.)
	168-0095	1	Gasket Kit, Carbon Removal		525-0305	1	Non-Metallic Green (13 oz.)
	412-0032	1	Cover, Canvas				

NOTE: For other kits, refer to the Group for the Part in question.

OPTIONAL PARTS SECTION

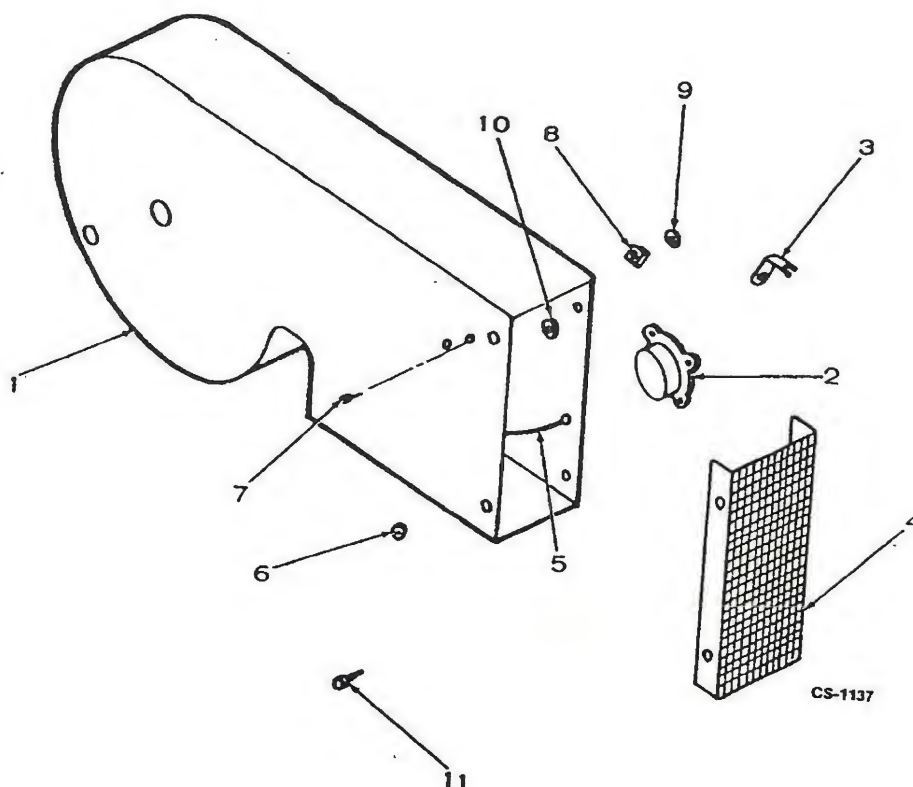
This section contains illustrated parts listing of factory installed options. Options may not be applicable to all models; for field conversions additional parts are usually required.

Optional Spin-On Filter



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	122-0321	1	Gasket, Filter Adapter	4	122-0320	1	Adapter, Filter
2	526-0065	2	Washer, Flat - Copper (21/64" ID x 9/16" OD x 1/16" Thk)	5	122-0323	1	Filter, Spin-On
3	800-0028	2	Screw, Cap - Hex Head (5/16-18 x 1")	6	122-0347	1	Seal, Air
				7	122-0345	1	Tube, Oil Drain
				8	505-0057	1	Plug, Adapter Outlet (1/8")

Optional Scroll and High Temperature Switch

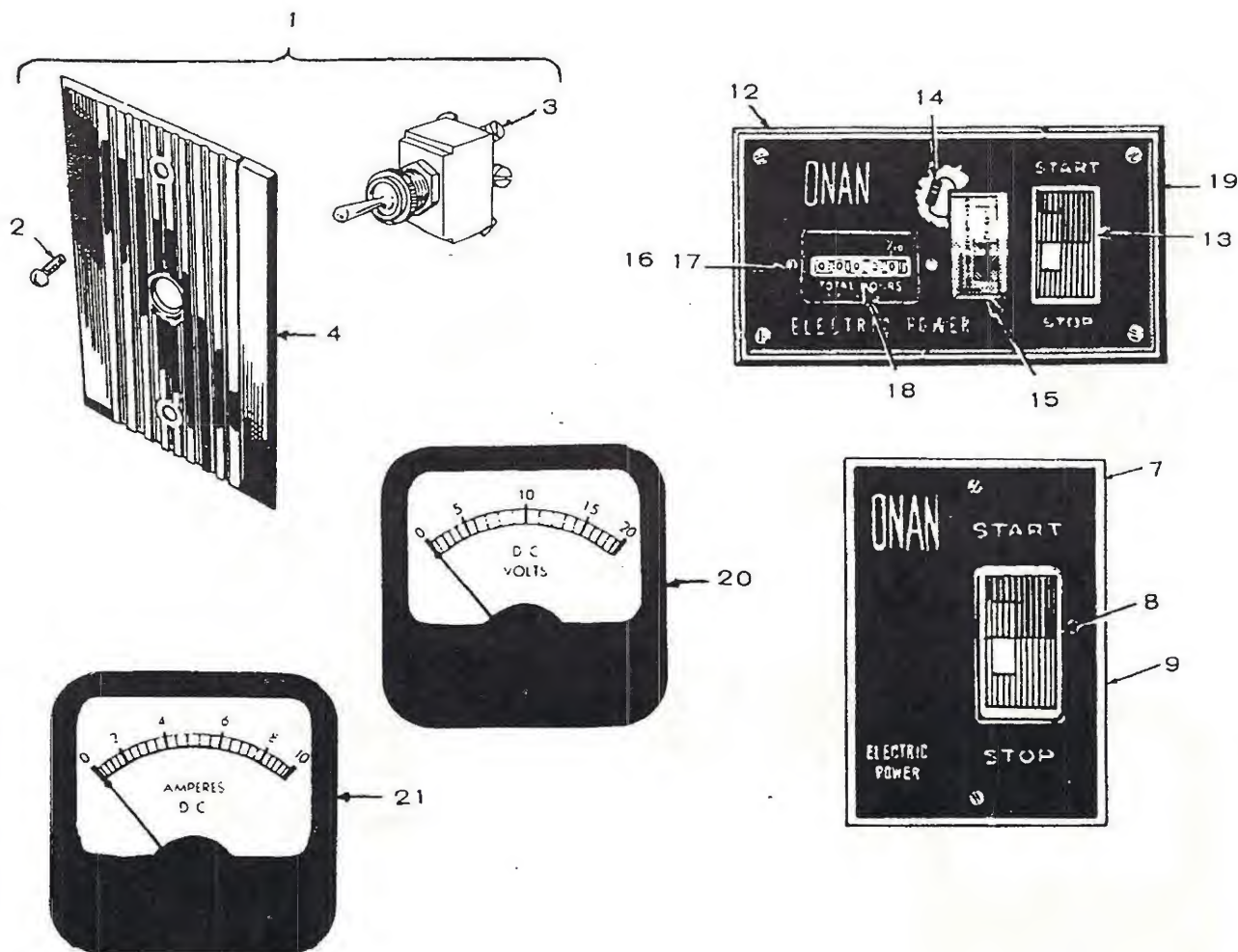


REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	134-2194	1	Scroll Assembly (Includes Parts Marked *)
2	309-0002	1	*Switch Assembly - High Temperature Cut-Off (Includes Parts Marked *)
3	160-0144	1	**Strap, Ground
4	134-2956	1	*Guard, Scroll Outlet
5	336-1252	1	*Lead Assembly
6	508-0031	1	*Grommet, Rubber (1/2" OD)
7	812-0061	2	*Screw, Round Head - Machine (#6-32 x 3/8")

REF NO.	PART NO.	QTY USED	PART DESCRIPTION
8	861-0005	2	*Nut, Square (#6-32)
9	856-0001	2	*Washer, Lock (EIT #6)
10	508-0056	2	*Washer, Fiber (7/32" ID x 3/8" OD x 5/64" Thk)
11	815-0421	4	*Screw, Hex Head w/ET Washer (#10-16 x 1/2")

* - Parts Included in 134-2194 Scroll Assembly.
 ** - Parts Included in 309-0002 Switch Assembly.

Optional
Remote Start Control - Spec A through Q
and Begin Spec U
(Used with Three Wire Circuits Only)

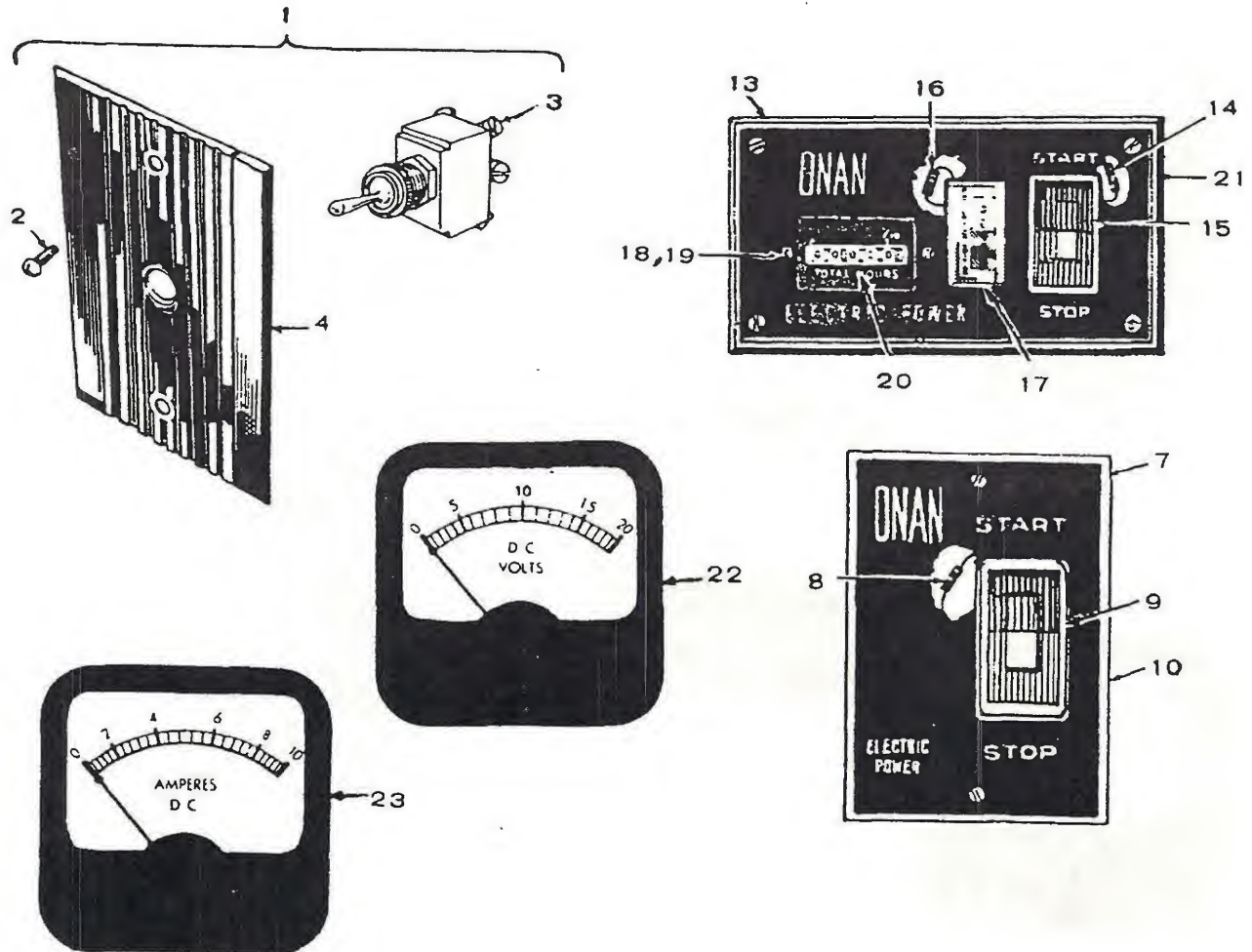


REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	308-0165	1	Control Package - Remote Starting (Includes Parts Marked *)
2	815-0385	2	*Screw, Machine - Round Head, Black Zinc Finish (#6-32 x 1/2")
3	308-0154	1	*Switch, Toggle - SPDT
4	308-0168	1	*Plate, Mounting
7	300-0985	1	Control Assembly, Remote Starting - Standard (Includes Parts Marked *)
8	308-0341	1	+Switch, Push - DPDT (Momentary) With Integral 12 Volt Lamp
9	301-3566	1	+Panel, Control
12	300-2314	1	Control Assembly, Remote Starting - Deluxe (Includes Parts Marked §)

REF NO.	PART NO.	QTY USED	PART DESCRIPTION
13	308-0341	1	§Switch, Push - DPDT (Momentary) With Integral 12 Volt Lamp
14	359-0034	1	§Diode
15	302-0888	1	§Meter, Battery Condition
16	815-0385	2	§Screw, Machine - Round Head, Black Zinc Finish (#6-32 x 1/2")
17	860-0005	2	§Nut, Hex (#6-32)
18	302-0885	1	§Meter, Time Totalizing
19	301-3606	1	§Panel, Control
20	302-0562	1	Voltmeter, DC (0-20)
21	302-0561	1	Ammeter, DC (0-10)

* - Parts Included in Control Package 308-0165.
+ - Parts Included in Control Assembly 300-0985.
§ - Parts Included in Control Assembly 300-2314.

Optional
Remote Start Control - Spec R through T
(Used With Solid State Control,
Four Wire Circuits Only)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	308-0331	1	Control Package - Remote Starting (Includes Parts Marked *)	14	357-0004	1	§Rectifier
2	815-0385	2	*Screw, Machine - Round Head, Black Zinc Finish (#6-32 x 1/2")	15	308-0330	1	§Switch, Push - DPDT (Momentary) With Integral 24 Volt Lamp
3	308-0329	1	*Switch, Toggle - DPDT	16	359-0034	1	§Diode
4	308-0168	1	*Plate, Mounting	17	302-0888	1	§Meter, Battery Condition
7	300-0942	1	Control Assembly, Remote Starting - Standard (Includes Parts Marked *)	18	815-0385	2	§Screw, Machine - Round Head, Black Zinc Finish (#6-32 x 1/2")
8	357-0004	1	+Rectifier	19	860-0005	2	§Nut, Hex (#6-32)
9	308-0330	1	+Switch, Push - DPDT (Momentary) With Integral 24 Volt Lamp	20	302-0885	1	§Meter, Time Totalizing
10	301-3566	1	+Panel, Control	21	301-3606	1	§Panel, Control
13	300-0943	1	Control Assembly, Remote Starting - Deluxe (Includes Parts Marked §)	22	302-0562	1	§Voltmeter, DC (0-20)
				23	302-0561	1	§Ammeter, DC (0-10)

* - Parts Included in Control Package 308-0331.
+ - Parts Included in Control Assembly 300-0942.
§ - Parts Included in Control Assembly 300-0943.

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110-0666	7	122-0345	34	142-0206	19	150-1564	11
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110-0872-05	7	123-0191	9	142-0343	19	153-0058	17
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